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Installation Manual

Rusticated Cavity System

Accoya



RC-AC-IM-V5.1

****IMPORTANT****

This Installation Manual (IM) is specific to **ACCOYA (AC) and RUSTICATED cavity system (RC)** profile only.

Specific drawings in this Installation Manual can be found at the back.

There are 9 CertClad Installation Manuals in the following profiles and timber species. Profiles are Bevel Back, Rusticated and Vertical Shiplap. The timber species are Accoya, Western Red Cedar and Radiata Pine.

CertClad is a certified installation system supplied by ITI Timspec Ltd.

You can find these documents on our website www.ititimspec.nz/downloads. If you have any questions, please feel free to contact us. Auckland office (09)620-0260 or technical@ititimspec.co.nz

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1 SCOPE

1.1 INTENDED USE

This Rusticated Weatherboard Cavity System has been designed for use as cladding for residential and light commercial buildings. It is suitable for buildings with a 'Risk Score' of 0 - 20 Calculated in accordance with New Zealand Building Code (NZBC) Clause E2/AS1 Table 1 and Wind Zones up to and including extra high.

1.2 VALIDITY

Certclad is only valid when all products in the weatherboard system are as listed in this manual. This is to ensure that all products meet the requirements of the CertClad system are installed in the correct manner.

1.3 PERFORMANCE

When installed and maintained as specified in this manual and the work is done by a qualified trades person using accepted trade practices, it will meet the applicable sections of the following requirements of the NZBC (New Zealand Building Code):

- B1 Structure
- B2 Durability
- E2 External Moisture
- F2 Hazardous Building Materials

1.4 LIFESPAN

1.4.1 SERVICEABLE LIFE

Under normal conditions, the Accoya Bevelback Weatherboard Cavity System is warranted for 50 years in above ground applications. This includes Cladding that sits 100mm above the ground or higher. Please see Warranty Terms & Conditions <https://ititimspec.nz/Downloads/6733/>

Although Accoya may be installed as uncoated or bare timber, it is recommended that to achieve desired aesthetic qualities, the coating and maintenance requirements sections below should be followed.

More *importantly*, some timber boards may require replacement over the lifetime of the cladding as part of normal maintenance.

1.4.2 COATING REQUIREMENTS

Accoya can be left uncoated but if a coating is chosen then all faces (hidden and exposed) should have a minimum of one coat of a suitable approved penetrating oil or stain or a minimum two coats of a suitable approved primer. A further two coats on all exposed faces should then be undertaken. Please refer to section 4.3 (Priming and Sealing) for more information.

For further information read the "Accoya Wood Information Guide" which you can obtain from our website or contact us directly. <https://ititimspec.nz/Downloads/6733/>

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1.4.3 MAINTENANCE REQUIREMENTS

When a coating is applied, periodic recoating is required to ensure the integrity of the coating is sustained. This will generally mean applying another exterior coat every 2 - 4 years for Oil/Stain and every 7 - 10 years for Paint. This is dependent on the coating used and other factors such as site, location, exposure and local environmental conditions after washing and maintenance.

Please refer to the On-Going Maintenance section 12 (page 19) for more information about the required maintenance.

2 HEALTH AND SAFETY

2.1 CUTTING OF TIMBER

Cutting of timber is to be done in a well-ventilated area and a suitable dust mask, eye protection, and ear protection must be worn. Accoya is non-toxic but may emit a faint vinegar smell when being machined. This is not harmful. Sawdust and shavings can be burned or disposed of as untreated timber at refuse sites.

2.2 COATING AND PRIMING

Coating and priming are to be done in a well-ventilated area, refer to the coating/primer supplier for all matters relating to health and safety. All relevant sections of AS/NZS 2311 (Guide to the painting of buildings) and all of the coating manufacturer's requirements must be adhered to.

For further information read the "Accoya Wood Information Guide" which you can obtain from our website or contact us directly. <https://ititimspec.nz/Downloads/6733/>

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3 SITE PREPARATION

3.1 STRUCTURE AND FRAMING

3.1.1 NEW ZEALAND STANDARD 3604

Generally, the timber framing must comply with NZS 3604 (2011) (Timber-framed buildings), however, where specific engineering design is required the framing shall be at least of equivalent stiffness as the framing provisions of NZS 3604 (2011).

3.1.2 LAYOUT

Studs must be spaced at a maximum of 600mm between centres. Dwargs (nogging) must be spaced at maximum 800mm between centres. Studs and Dwargs must form a flush plane for cavity battens and weatherboards to be fixed to.

Additional framing may be required at soffits, corners, and penetrations such as window and door openings to support the installation of battens and flashings.

3.1.3 MOISTURE CONTENT

The moisture content of the Framing must not exceed 20% at the time of fixing the weatherboard as problems may occur later with regard to excess movement.

3.2 BUILDING UNDERLAY

3.2.1 MATERIAL

Building underlay and Rigid wall underlays must comply with properties stipulated in NZBC Clause E2/AS1 Table 23 (Properties of roof underlays and building underlays) or equivalent proof of compliance to NZBC.

3.2.2 INSTALLATION

Building underlay to be installed in accordance with underlay manufacturer's specification, and in accordance with conditions set out in NZBC Clause E2/AS1. 9.1.7.

4 PRE-INSTALLATION

4.1 ON-SITE STORAGE AND HANDLING

Care must be taken to ensure that timber and accessories are kept clean and dry, and are not damaged whilst in storage awaiting application.

Extra care is to be taken while handling weatherboards to ensure that they are not damaged.

Timber is to be stacked on flat level bearers/dunnage that is a maximum of 900mm apart and at least 100mm off the ground. Timber should either be stored inside an enclosed building or covered with an additional waterproof layer and protected from the elements when stored outside.

IMPORTANT Moisture content, within the range of 6-8% by volume is optimal for Accoya weatherboards when installing. Do not install if the moisture content is above 10%.

4.2 DOCKING OUT DEFECTS

Before coating or installing boards, check for any defects that may require docking out.

IMPORTANT All docked ends, any exposed or bare timber of stained or painted weatherboards will require end sealing with a minimum of two coats of primer or stain.

4.3 PRIMING AND SEALING

Apply the first coat of stain or primer to all sides and edges of the weatherboard prior to installation. Ensure Accoya is at the correct moisture content prior to priming (refer 4.1). Remember that all docked ends will require priming as noted above.

We recommend the use of a Primer with a fungicidal and/or mouldicide in it, these biocides are usually also found in coatings used to prevent unsightly (but non-detrimental) surface moulding.

Follow the coating manufacturer's directions and ensure further coats are applied as required. All relevant sections of standard AS/NZS 2311:2009 (Guide to the painting of buildings) must be adhered to.

NOTE Accoya weatherboards can be ordered to arrive on site pre-primed or pre-coated. This ensures the timber is at the correct moisture content. If pre-primed, Accoya Weatherboards/Cladding are factory coated with Resene True-Prime (oil based), which acts as a CoolColour™ Primer.

5 MATERIALS - CAVITY SYSTEM COMPONENTS

5.1 CAVITY SYSTEM COMPONENTS

IMPORTANT All cavity system components must be supplied by, or approved by ITI Timspec. This is to ensure that all items are up to a suitable standard and to ensure the compatibility and suitability of all items. Any alternative or competitor supplied product will invalidate the CertClad warranty.

5.2 TIMBER SPECIES: ACCOYA®

5.2.1 MATERIAL

New Zealand grown Radiata Pine modified to the core by a non-toxic, proprietary acetylation process, sold by ITI Timspec under the trade name 'Accoya®'.

5.2.2 ABOUT ACETYLATION

Accoya® has exceptional durability and stability as a result of the acetylation process. The Acetylation process is a molecular conversion in the cellular structure of the timber which effectively changes the free hydroxyls groups (cell groups that readily absorb and release water, causing shrinkage and swelling) within the wood into stable acetyl groups. This is done by reacting the wood with acetic anhydride, which comes from acetic acid (known as vinegar when in its dilute form). When the free hydroxyl group is transformed to an acetyl group, the ability of the wood to absorb or react with water is greatly reduced, rendering the wood more dimensionally stable and extremely durable.

5.2.3 DURABILITY

Accoya® is class one durable, furthermore, it is guaranteed not to rot for 50 years in above-ground applications.

For the purpose of this guarantee, rot is defined as fungal decay that materially damages the timber caused by the soft-rot fungal species: poria placenta, conioophora puteana, gloeophyllum trabeum, coriolus versicolor or serpula lacrymans but does not include common surface moulding, mildew or any other organism either bacteria or fungi on timber surface.

5.2.4 METALLIC FASTENERS/NAILS

Accoya® has slightly higher acidity levels than most timber and will cause oxidization or corrosion when in direct contact with certain metals and moisture. Do not use Accoya® in direct contact with copper, galvanized steel, bare/low grade aluminium, zincalume, or zinc plated steel.

Stainless Steel (316) or brass fastenings/fixings must be used as these will not degrade like other metals.

Factory applied paint or powder coated aluminium may be used in contact with Accoya.

5.2.5 FLASHINGS

Flashings can be either Stainless Steel (316) or uPVC. Never use uncoated Galvanised Steel, or bare/low grade Aluminium.

All flashings to comply with NZBC Clause E2/AS1.4.0 and Table 7.

IMPORTANT Weatherboard fixings are not to penetrate flashings as this may provide a path for water to track through

5.3 ACCOYA® RUSTICATED WEATHERBOARDS

Accoya® can be machined into a variety of profiles, including the range of Rusticated weatherboards as listed on our website www.ititimspec.nz

5.4 CAVITY BATTENS

5.4.1 MATERIAL

Minimum H3.1 treated Radiata Pine or Polypropylene (Cavibat).

5.4.2 DIMENSIONS

Battens are 45 x 18 mm.

Cavibat battens have been appraised by BRANZ as a non-structural batten for wall cladding systems.

Refer E2/AS1 – Section 9.1.8.4

Refer to BRANZ Appraisal No. 524 for information about Cavibat, including its limitations and specifications.

6 MATERIALS - ACCOMPANYING ELEMENTS

6.1 ACCOMPANYING ELEMENTS

All items that precede the installation of the weatherboard system (building underlay, roofing underlay, flashing tape, etc.) and all consumables and items successive to the weatherboard system (PEF backing rods, flexible sealants, etc.) will not be supplied by ITI Timspec as these are outside the scope of this specification. These items still require careful evaluation to determine their suitability and still play a critical role as part of the cladding system.

IMPORTANT It is the builder's responsibility to ensure that all these accompanying items meet the requirements and properties stated and more *importantly* are compatible with adjacent materials and are fit for the intended purpose, and comply with the relevant clauses of the NZBC.

6.2 TIMBER FRAMING

Timber framing must meet the requirements of NZS 3604 (2011) (Timber-framed buildings), or where an alternative framing product is used (such as steel framing) strength and stiffness must be equal or greater than the performance requirements as set out in NZS 3604 (2011).

6.3 BUILDING UNDERLAY

The building underlay used must also meet all the requirements stated in NZBC Clause E2/AS1 Table 23 (Properties of roof underlays and Wall Underlays). ITI Timspec recommends Pro Clima Solilex Extasana.

A Rigid Wall Underlay is required for EH wind zones.

6.4 FLASHING TAPE

The flashing tape used must meet all the requirements stated in NZBC Clause E2/AS1 section 4.3.11 with a valid Certification and suitable to be used with the wall underlay selected.

The flashing tape must be compatible with all materials that it is in contact with, specifically the building underlay. ITI Timspec recommend Pro Clima Tescon Extoseal.

The building underlay used must also meet all the requirements state in NZBC Clause E2/AS1 Table 23 (Properties of roof underlays and Wall Underlays).

6.5 SEALANTS AND ADHESIVES

6.5.1 MODIFIED SILICONE OR CO-POLYMER CONSTRUCTION SEALANT

All construction Sealants are to be a modified silicone with a valid Certification to NZBC. ITI Timspec recommends Sikaflex AT-Façade.

6.5.2 SELF-EXPANDING POLYURETHANE FOAM

All Self-expanding foams must be rapidly expanding polyurethane foams that bond with all materials they will come into contact with. The foams must not shrink and must cure to an airtight, moisture resistant seal.

6.6 PEF ROD

PEF backing rod must be closed cell polyethylene foam specifically complying with E2/AS1 section 9.1.6.

It should have a diameter 25% larger than the gap width and should be pushed into the gap with a blunt tool to give a continuous seal.

6.7 METER BOX

Meter box penetrations have a higher risk of water ingress, and as such all possible steps should be taken to minimise this risk. A good quality meter box manufactured by a leading NZ supplier will certainly help this.

Meter boxes are to be manufactured from aluminium, hot-dipped galvanised steel, glass-reinforced plastic or other suitable rigid, UV resistant, non-combustible material. They also must be coated on the inside and outside surfaces with a material giving a hard, durable finish providing a service life of not less than 20 years.

NOTE If using uncoated Aluminium or Galvanised Steel, ensure there is separation between these metals and Accoya®, by means of DPC or flashing tape.

The door must have a troughed lip around the front perimeter and if a drain is present it should be made in a way to minimise water entry.

6.8 INTERNAL LINING

Internal Linings must be of a suitable size and material to provide bracing where needed and to act as an adequate barrier to air flow.

7 INSTALLING CAVITY BATTENS

7.1 CAVITY CONSTRUCTION

7.1.1 COMPLIANCE

Cavities must comply with NZBC Clause E2/AS1 paragraphs 9.1.8 to 9.1.9.4.

7.1.2 PRECAUTIONS

As solvents in LOSP treatments can affect bitumen based building papers, it is necessary to fillet stack LOSP treated timber for 7 days after treatment to ensure that solvent has evaporated before contact with any bitumen-based building paper.

7.1.3 FIXING (NON-STRUCTURAL) CAVITY BATTENS

Cavity battens are to be fixed to the framing.

NOTE Fixing is only temporary for cavity battens as the weatherboard fasteners are used to permanently fix the batten.

7.1.4 TOP OF WALL DETAIL

No ventilation shall be provided at the top of the cavity. Use a horizontal D4S profile (not a Castellated or Cavibat batten) at the top of the wall to close off the top of the cavity. This prevents damp air circulating from the cavity space into interior spaces such as roof framing or eaves and is extremely *important* where the cavity finishes beneath an area that is open to a roof space (such as a wall finishing under a soffit).

7.1.5 BOTTOM OF WALL DETAIL

Use a 'Cavity Base Closure Flashing' at the bottom of the wall to allow drainage and ventilation but prevent the entry of vermin. This also applies where cavities end over a window, door or another opening. Ensure building underlay laps over rear upstand of the cavity base closure or use flashing tape to seal the top of the cavity base closure to the building underlay. An angle packer (or part board) may be required to support bottom of lower weatherboard.

8 FIXING DETAILS FOR WEATHERBOARD

8.1 INSTALLATION

8.1.1 FIXING METHOD - RUSTICATED WEATHERBOARDS

Ensure correct nails are selected in accordance with the nail selection chart 8.1.2. below.

Nail placement is to be 30 - 35mm up from bottom edge of weatherboard. Use a single nail per board at each fixing point (at each stud). Maximum stud centres to be 600mm and minimum centres 300mm. The nail must not penetrate the underlapping (lower) board. Nail shank must be annular grooved.

Pre-drill all nail holes using a bit that is 0.3 – 0.5mm smaller than the nail shank to prevent splitting, and ensure a snug fit.

Nail on a slight upward angle to prevent water running down the nail through the cavity batten.

Ensure nail shank has a minimum framing penetration of 35mm for painted weatherboards, or 30mm for stained or bare weatherboards.

Hand-drive all nails. Gun-driven nails should not be used as they may damage the surface of the timber or cause splitting or crushing damage in the battens.

Flat head, pentagon head or crown head nails to finish flush onto, but not into, the face of the weatherboard.

Jolt head nails must be punched just below the surface, spot primed and filled using a two-part high quality non-shrinking filler, and sanded smooth prior to painting.

Ensure weatherboards are set out to achieve correct 25mm overlap at join, and a 1-2mm expansion gap between boards at rear of profiles.

One board on any given wall elevation may need to be cut down to fit wall height. Do not extend or reduce the 25mm lap requirement or 'creep' the boards to fit.

8.1.2 NAIL SELECTION CHART

Reference to NZBC Clause E2AS1 Table 24. Note, fixing lengths need to increase where installed over a rigid wall underlay to ensure minimum penetration of fixing into stud.

Weatherboards	Nail Size	Material	Nail Head	Nail Shank	Minimum Framing Penetration
Painted	75 x 3.25 mm	Stainless Steel (316)	Jolt head	annular grooved	to achieve minimum 35mm framing penetration
Stained/ Bare	75 x 3.25 mm	Stainless Steel (316)	Rose head or Pentagon head	annular grooved	to achieve minimum 30mm framing penetration

9 INTER-STOREY CAVITY JUNCTION

9.1 DEFINITION

Cavities may be continuous up to two storeys or 7m in height (whichever is the lesser). Walls over this height require an inter-storey junction to drain the cavity.

10 WITHIN-BOARD JOINS (SCARF JOIN)

Use a within-board or scarf join to join two shorter weatherboards together, to cover full wall width.

10.1 LIMITATIONS

A within-board join should not be placed where it is directly adjacent to another join, a junction, a corner or a penetration i.e. stagger joins across the wall.

10.2 METHOD

Weatherboards may be joined by scarfing two boards together over a supporting batten. Cut boards with a minimum 30-degree angle and maximum 45-degree angle. Use an appropriate adhesive to bond the boards together and nail into the overlapping board only, as close as practicable to the join, but do not nail through the angled join as boards may split. Care should be taken to select and use two boards that are similar in grain and appearance, and that have equal moisture contents; otherwise, one board may shrink or expand at a differing rate putting stress on the joint.

11 SITE CLEAN-UP

11.1 AT COMPLETION

Upon completion, the installer is to leave the site in a clean and tidy manner, including:

1. Replacing or repairing any damaged or marked items; and
2. Removing all rubbish, debris and unused items from the building site.

Any treated and/or coated timber off-cuts (e.g. cavity battens) or rubbish are to be disposed of in accordance with local council requirements.

NOTE Accoya® is not treated with dangerous chemicals and can be disposed by burning, or as untreated timber at refuse sites.

12 ON-GOING MAINTENANCE

It is the building owner's responsibility to ensure that the cladding system receives regular maintenance so that it continues to perform at its required level.

12.1 MAINTENANCE INTERVAL

Maintenance should be called up at least annually, and more often in aggressive environments – coastal, industrial, and geothermal as appropriate.

12.2 MAINTENANCE REQUIREMENTS

Regular maintenance is to include the following 5 steps:

1. Wash all exterior surfaces with low-pressure water to remove dust, dirt and other contaminants;
 - a. Extra attention should be given to areas that are not exposed to rain such as sheltered areas below eaves;
 - b. Do not direct high-pressure water at any part of the cladding system as this may damage the timber surface. Take care especially around sensitive junctions such as joinery surrounds and other flashings where you must avoid forcing water past anti-capillary gaps and flashings into the wall cavity.
2. Use a soft bristle nylon brush or broom with water and an appropriate cleaning agent (refer to paint manufacturer for correct cleaning agent specific to their paint system) to remove stubborn or persistent dirt and surface contaminants. Rinse thoroughly with water after the cleaning operation to remove any excess cleaning chemicals. **DO NOT** use aggressive cleaning chemicals.
3. Inspect all surfaces and junctions for signs of damage, wear-and-tear, or coating breakdown. Where coating surface has broken or eroded remedial action is required in accordance with the coating manufacturer.
4. Repairing or replacing any damaged or deteriorated items in order to preserve the weather tightness of the building:
 - a. Small isolated areas of dry rot (highly unlikely) in timber can be cut out and filled then primed and coated;
 - b. For larger areas of deterioration: remove and replace either the damaged section or the entire board for any deteriorated timber boards (includes scribes, cover boards and weatherboards). Prime and coat the replacements as required;
 - c. Other items (soakers, flashings and cappings) may need to be replaced in their entirety.
5. Where a coating is applied, periodic recoating is required to ensure the integrity of the coating is sustained. This will generally mean applying another exterior coat every 4 to 10 years (dependent on the coating used and building location) after washing and maintenance.

13 CONSTRUCTION DETAILS

FIGURE 13. 1 RC 105 PAINT FINISH WEATHERBOARD WITH STANDARD CAVITY FIX

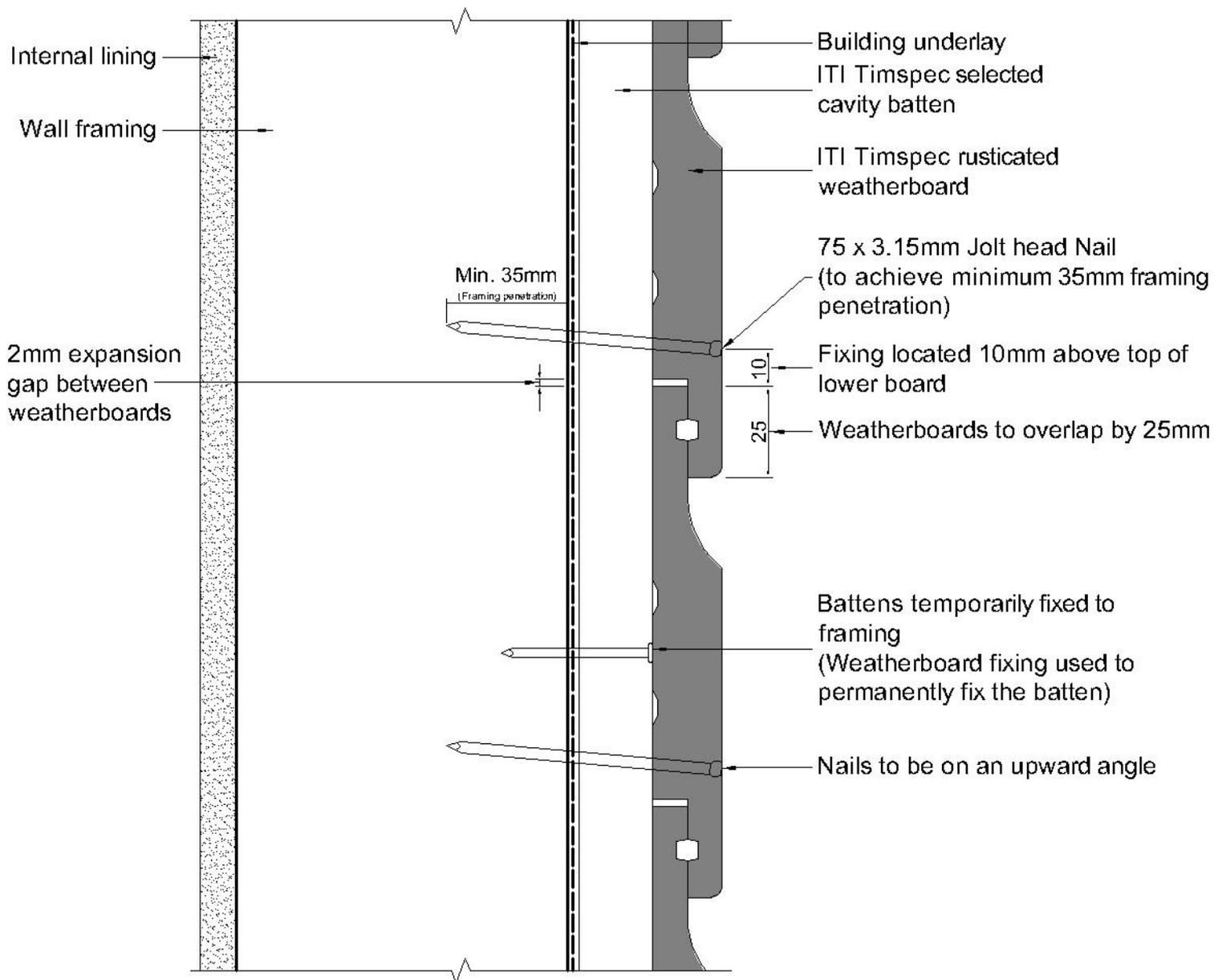


FIGURE 13. 2 RC 106 STAIN FINISH WEATHERBOARD WITH STANDARD CAVITY FIX

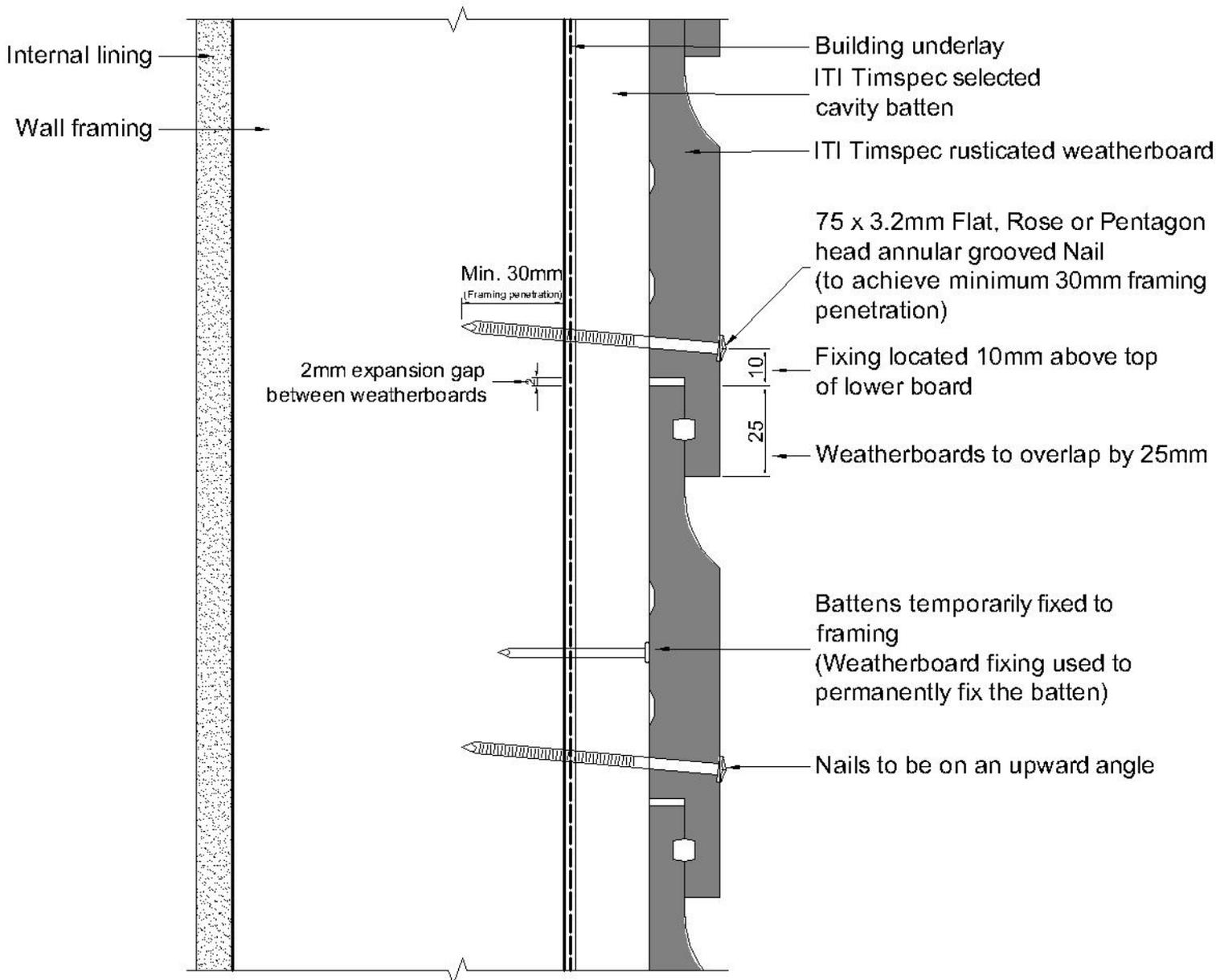
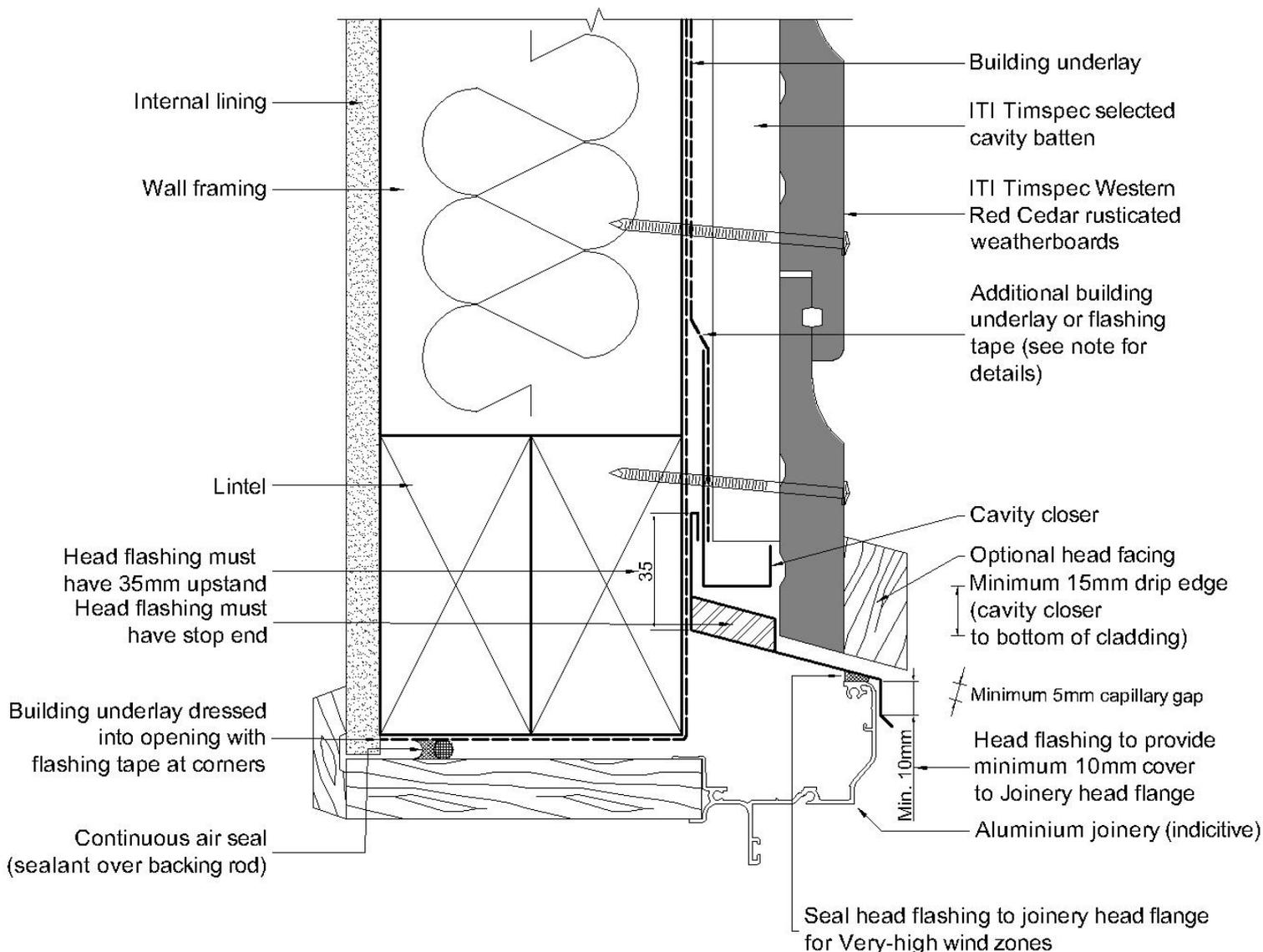


FIGURE 13. 3 RC 201 WINDOW HEAD – ALUMINIUM JOINERY



Note: Additional building wrap to extend up wall to nearest lap above and extend down as far as possible into cavity closer.
Alternatively flashing tape to extend up wall a minimum of 50mm above cavity closer and extend down as far as possible into cavity closer.

FIGURE 13. 4 RC 202 WINDOW JAMB – ALUMINIUM JOINERY

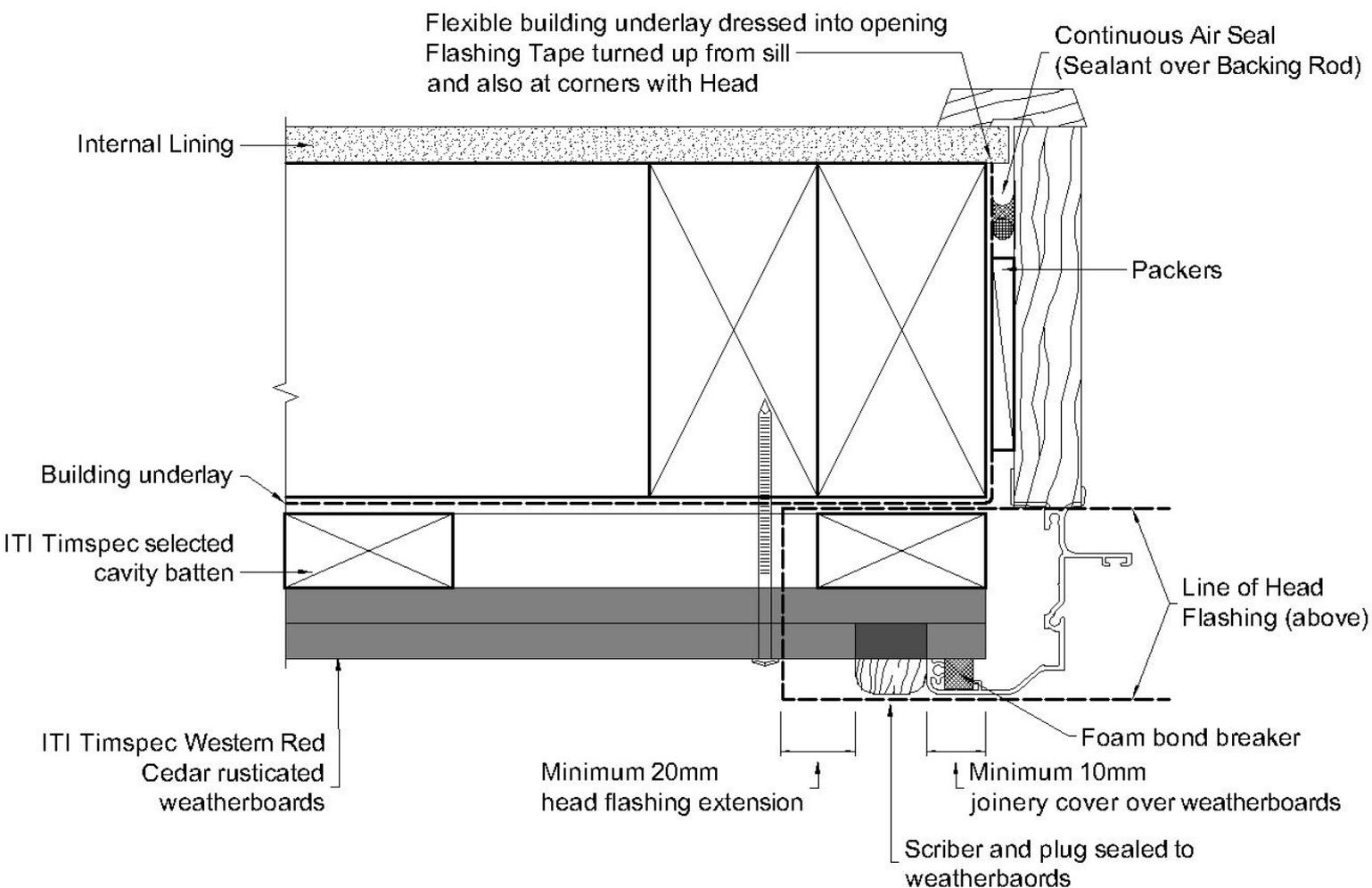


FIGURE 13. 5 RC 203 WINDOW SILL – ALUMINIUM JOINERY

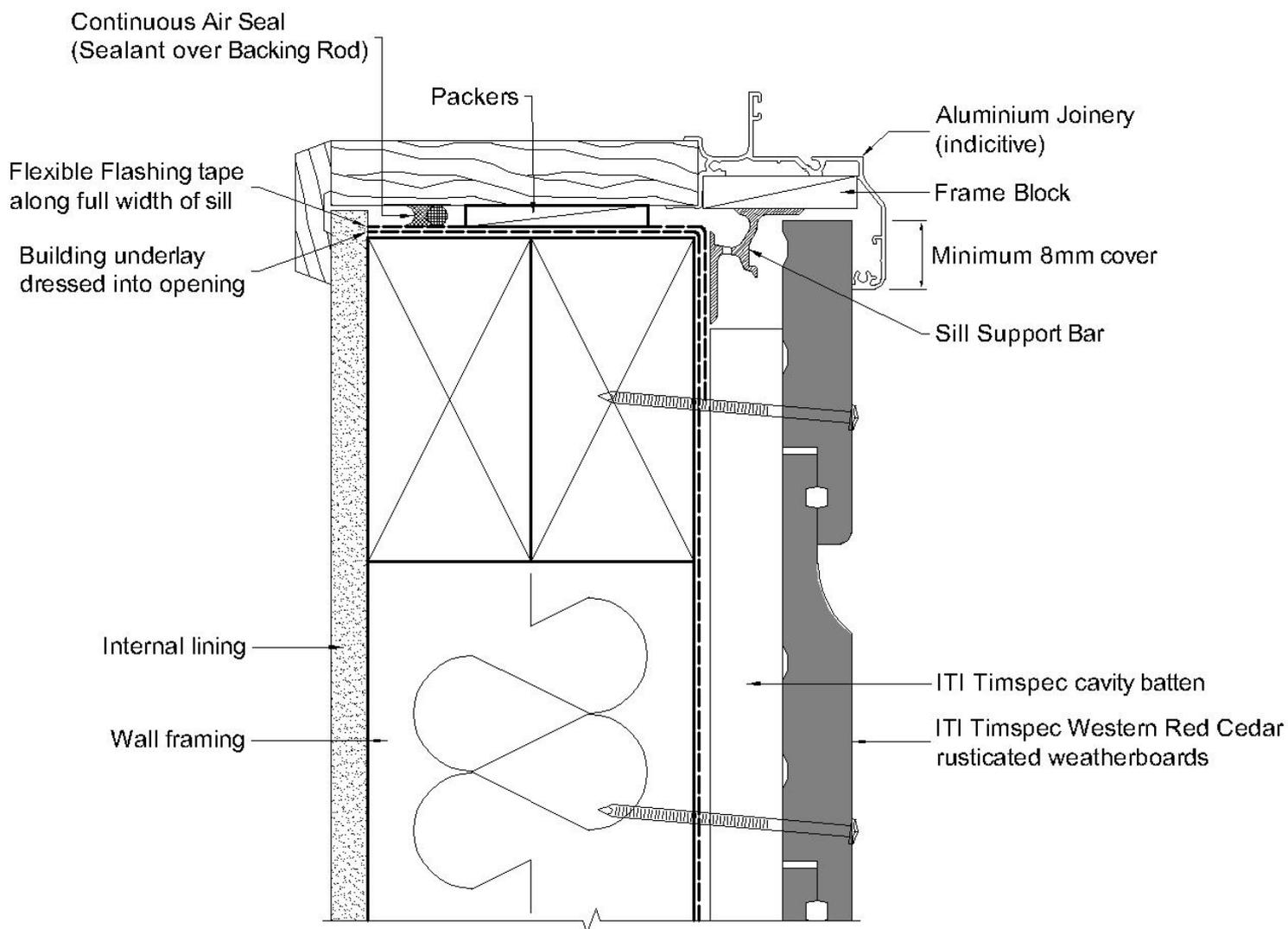


FIGURE 13. 6 RC 300 INTERNAL CORNER – 19X19MM MOULDING

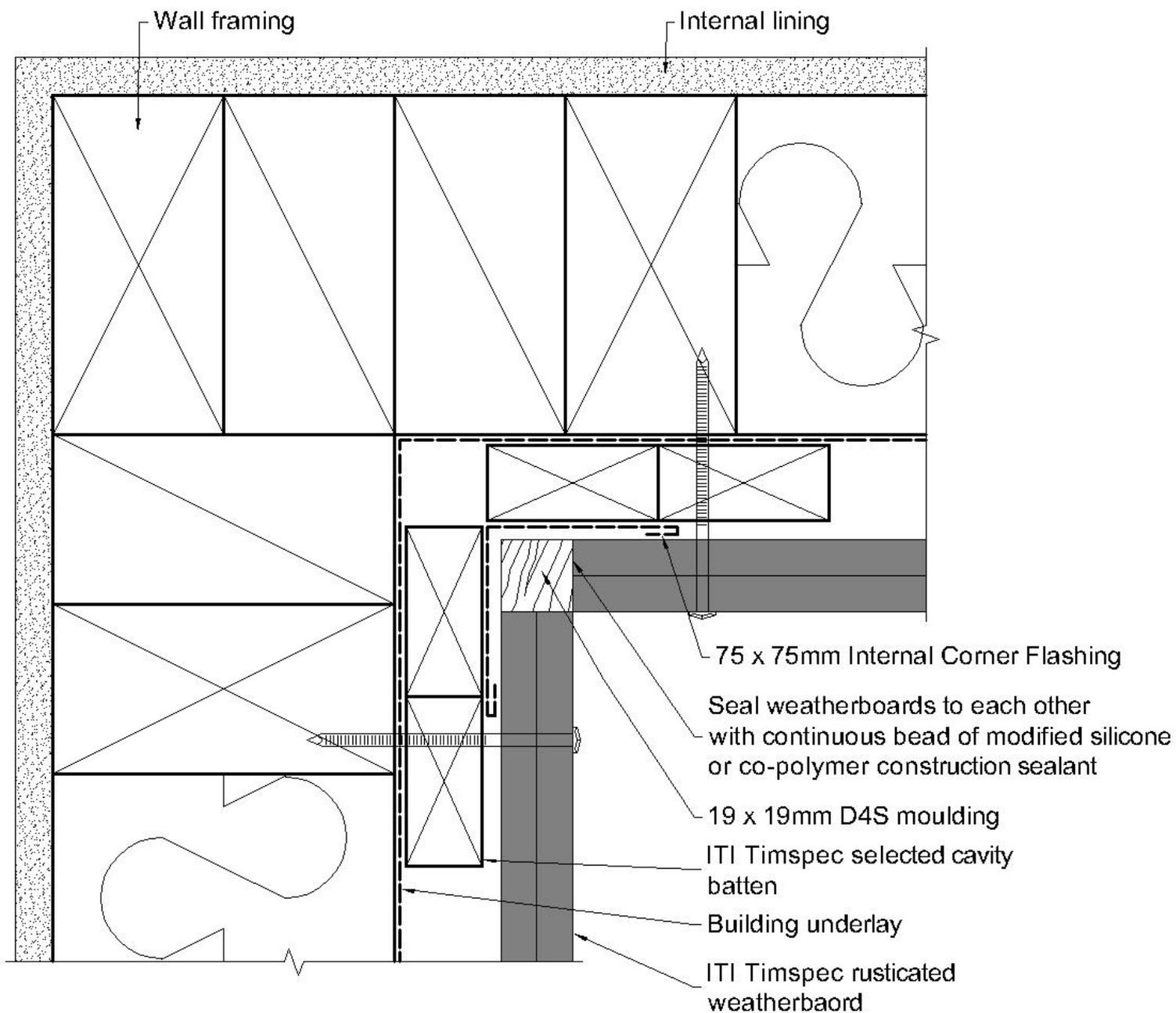


FIGURE 13. 7 RC 301 INTERNAL CORNER – 40X40MM MOULDING

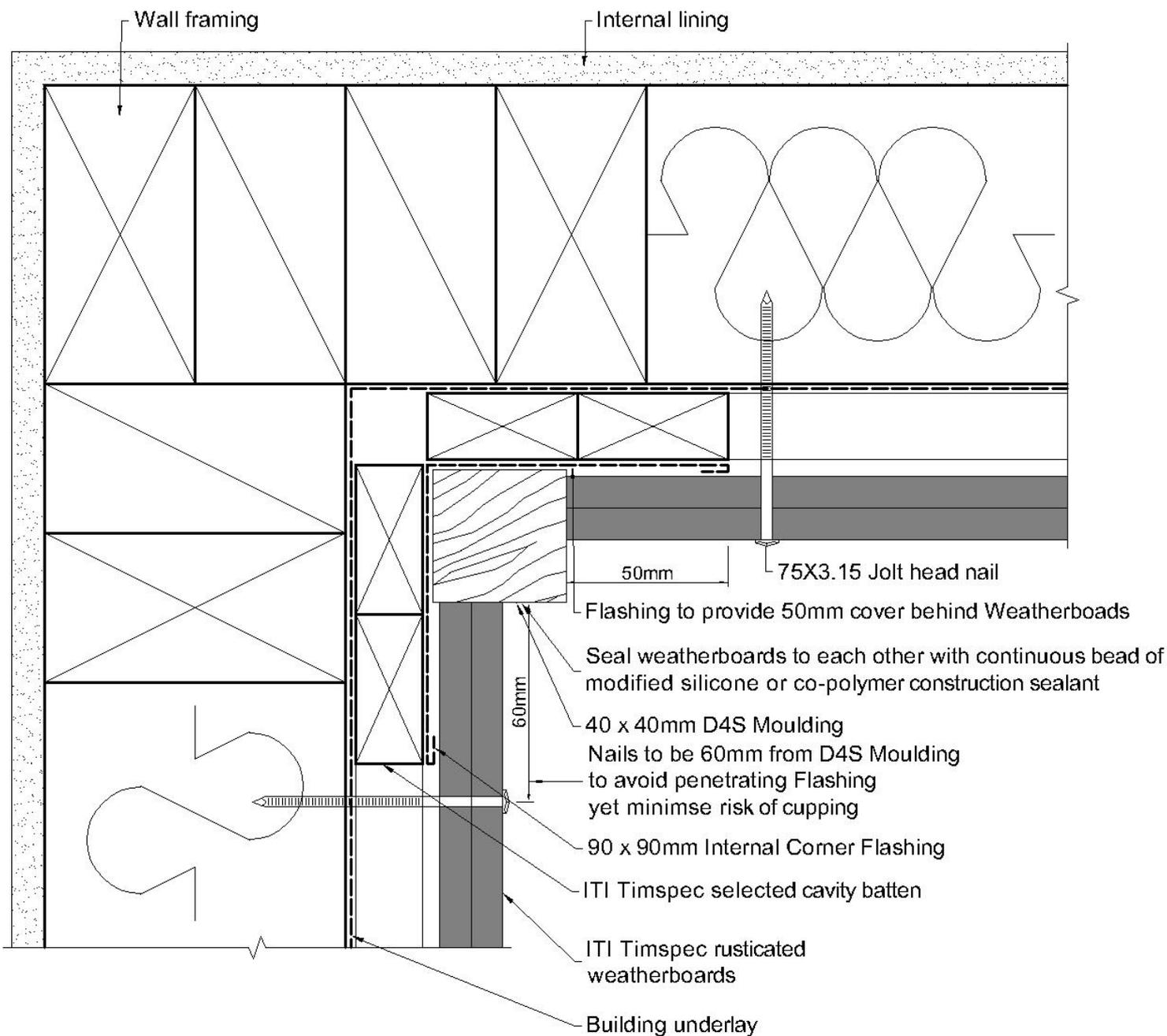


FIGURE 13. 8 RC 302 INTERNAL CORNER – BUTTED

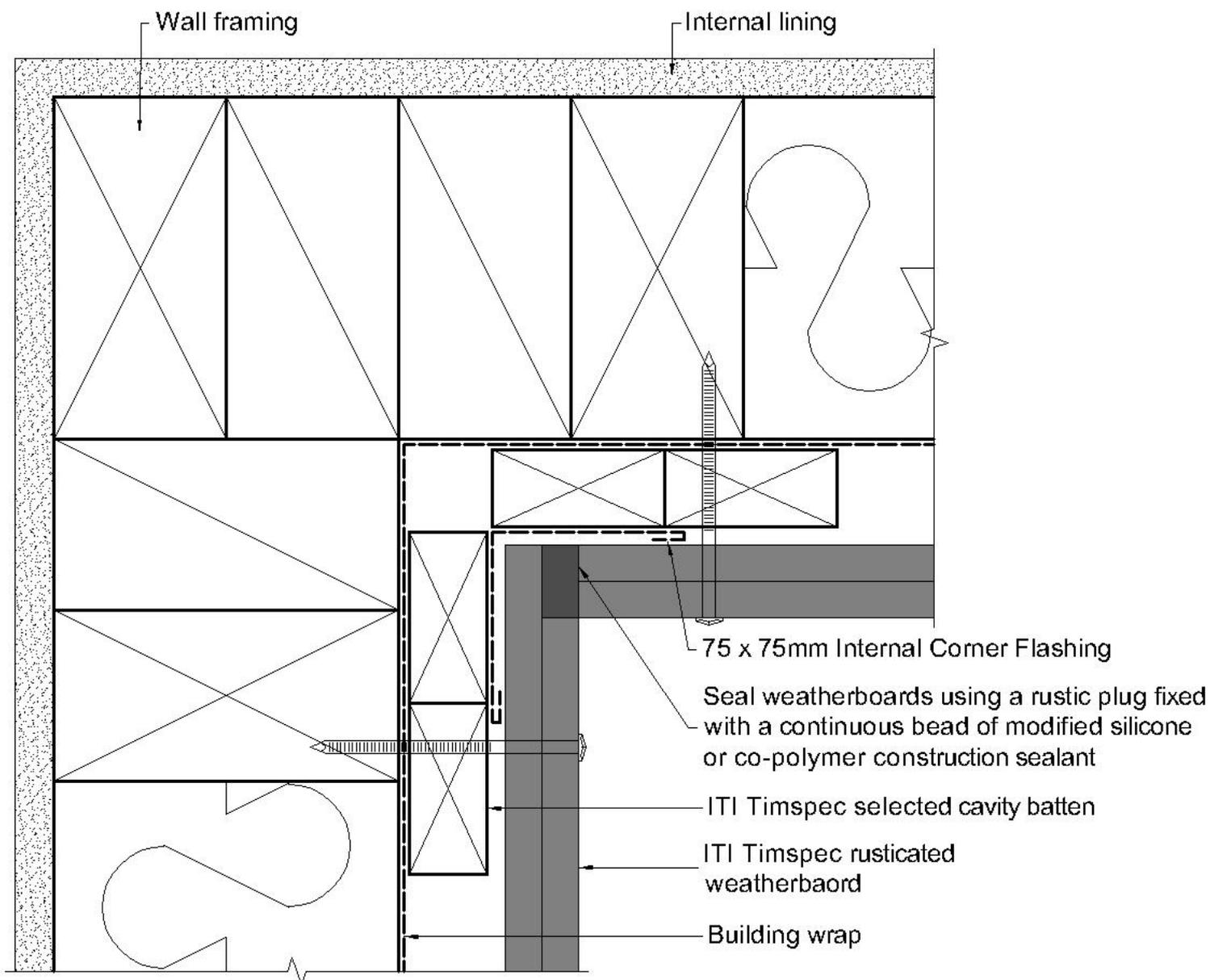


FIGURE 13. 9 RC 401 INTER-STOREY JUNCTION

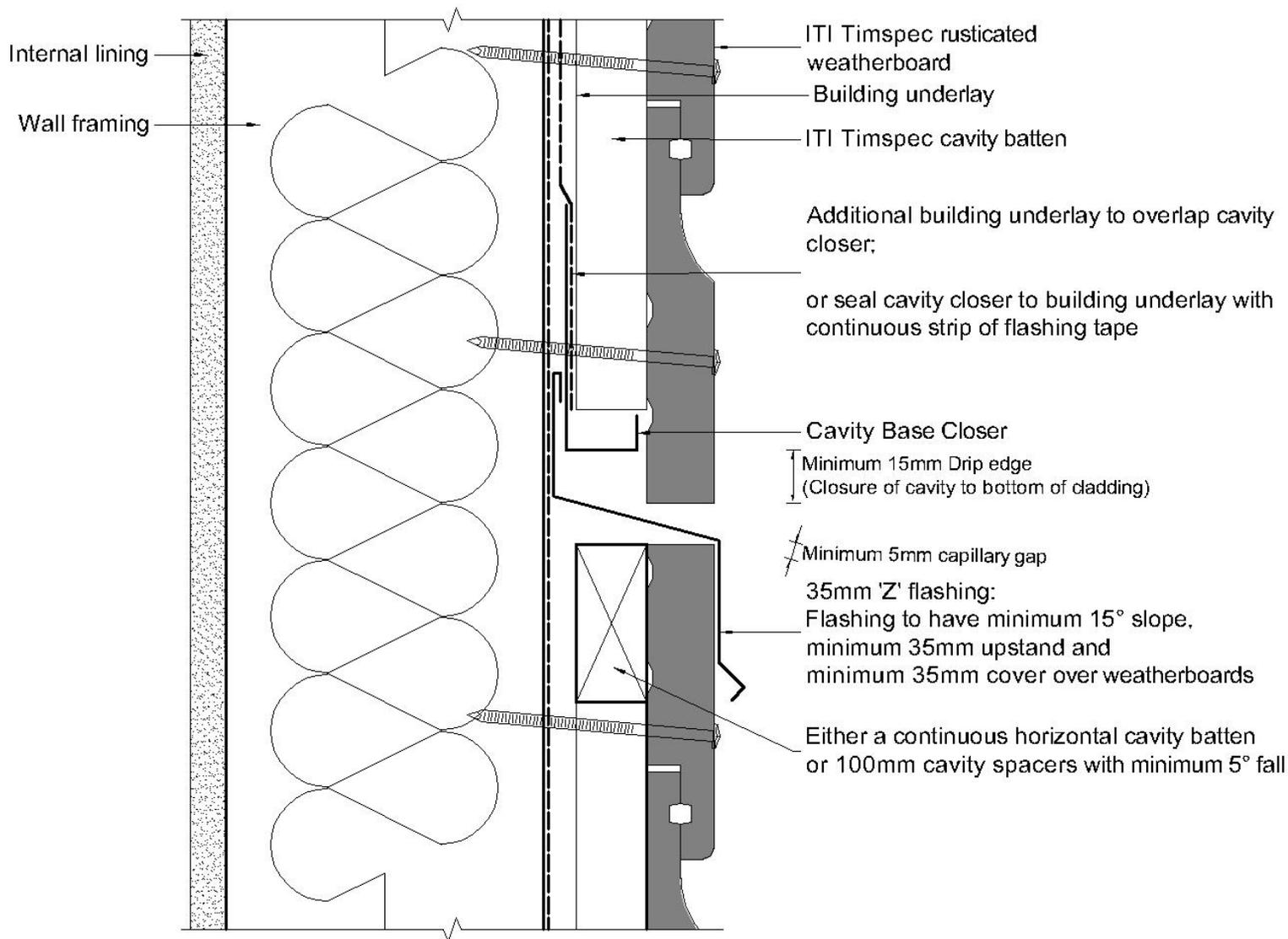


FIGURE 13. 10 RC 402 WITHIN BOARD JOINT – SCARF JOINT

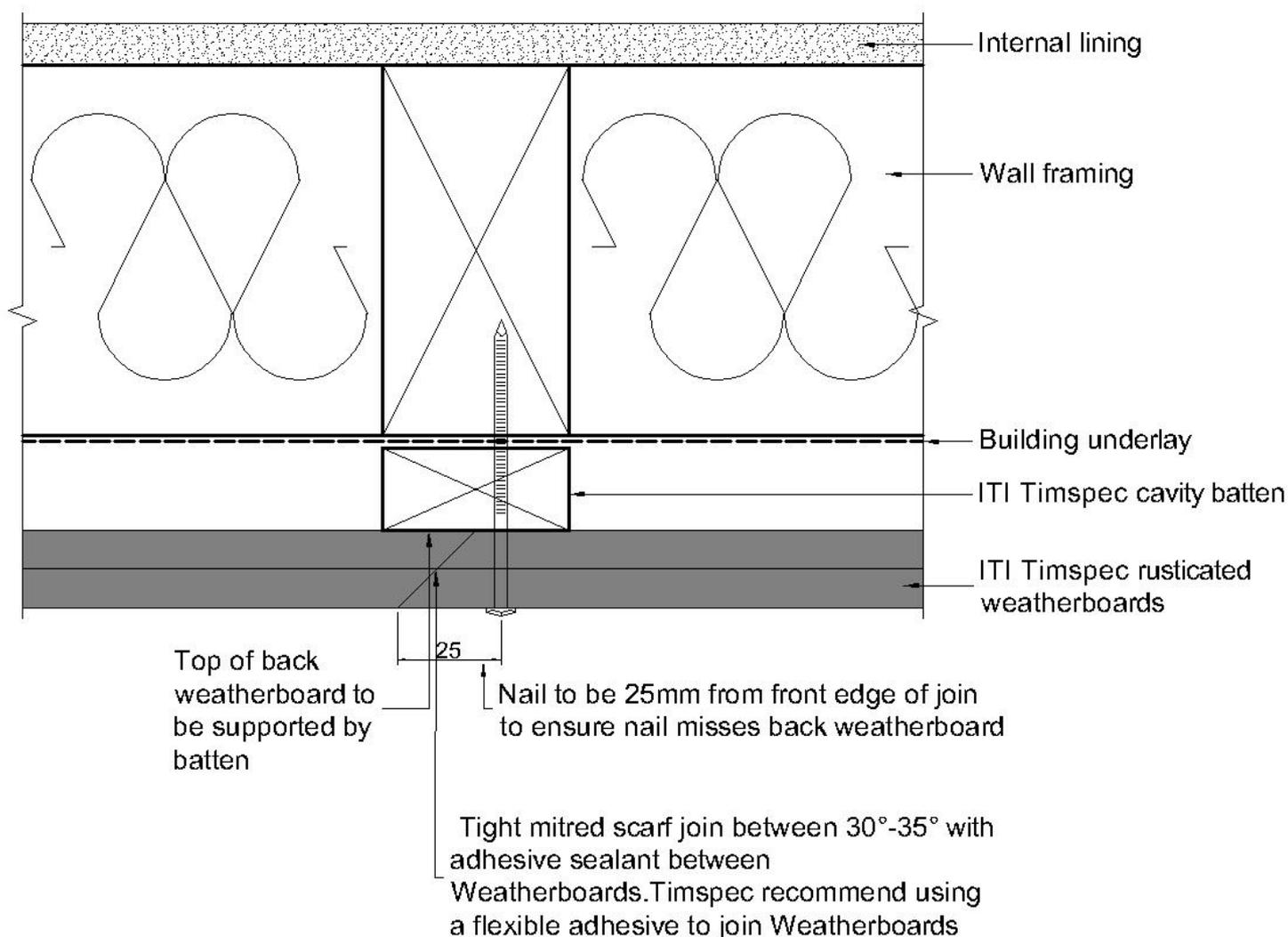


FIGURE 13. 11 RC 403 EXTERNAL CORNER - BOXED

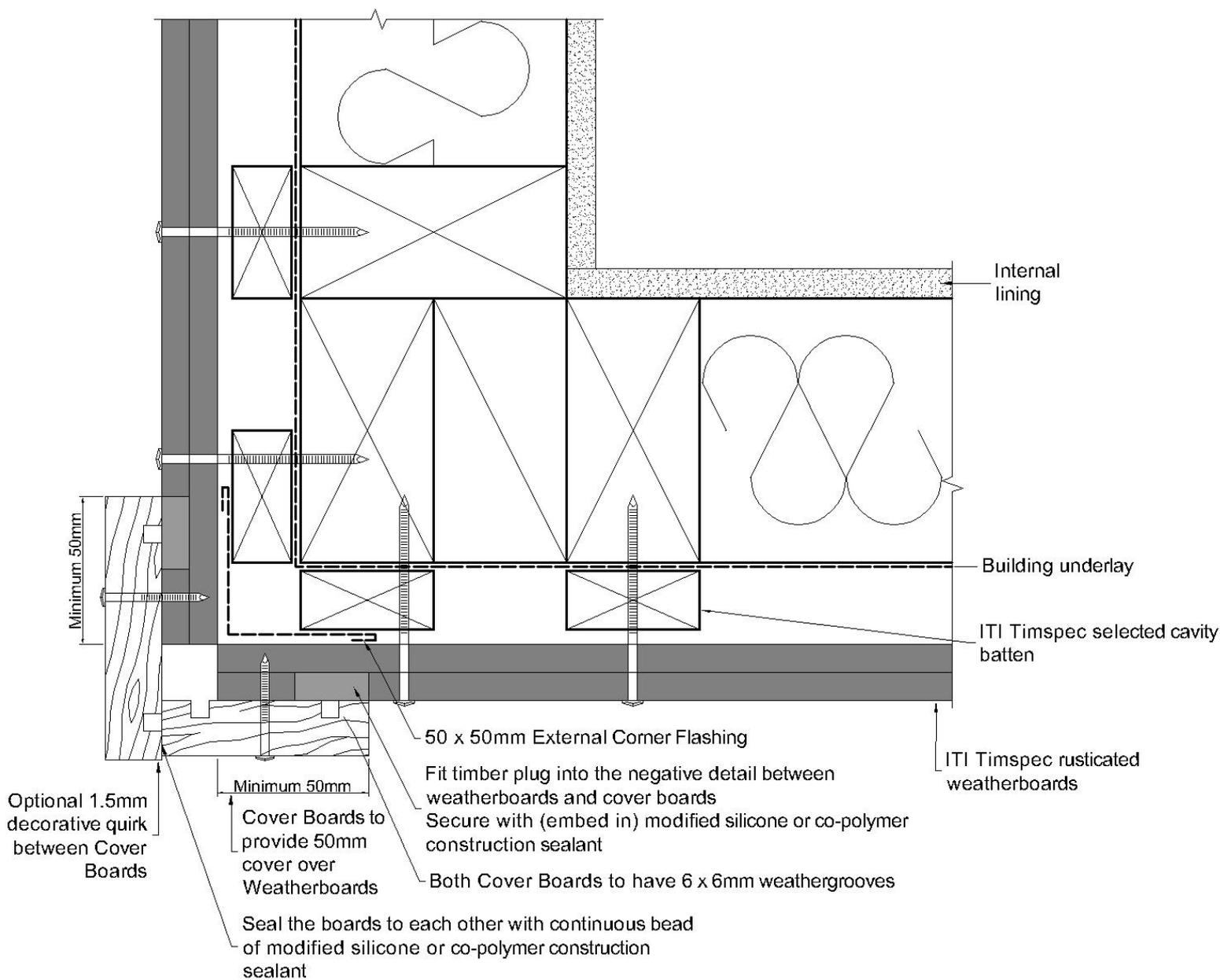


FIGURE 13. 12 RC 404 EXTERNAL CORNER – P42 CORNER MOULDING

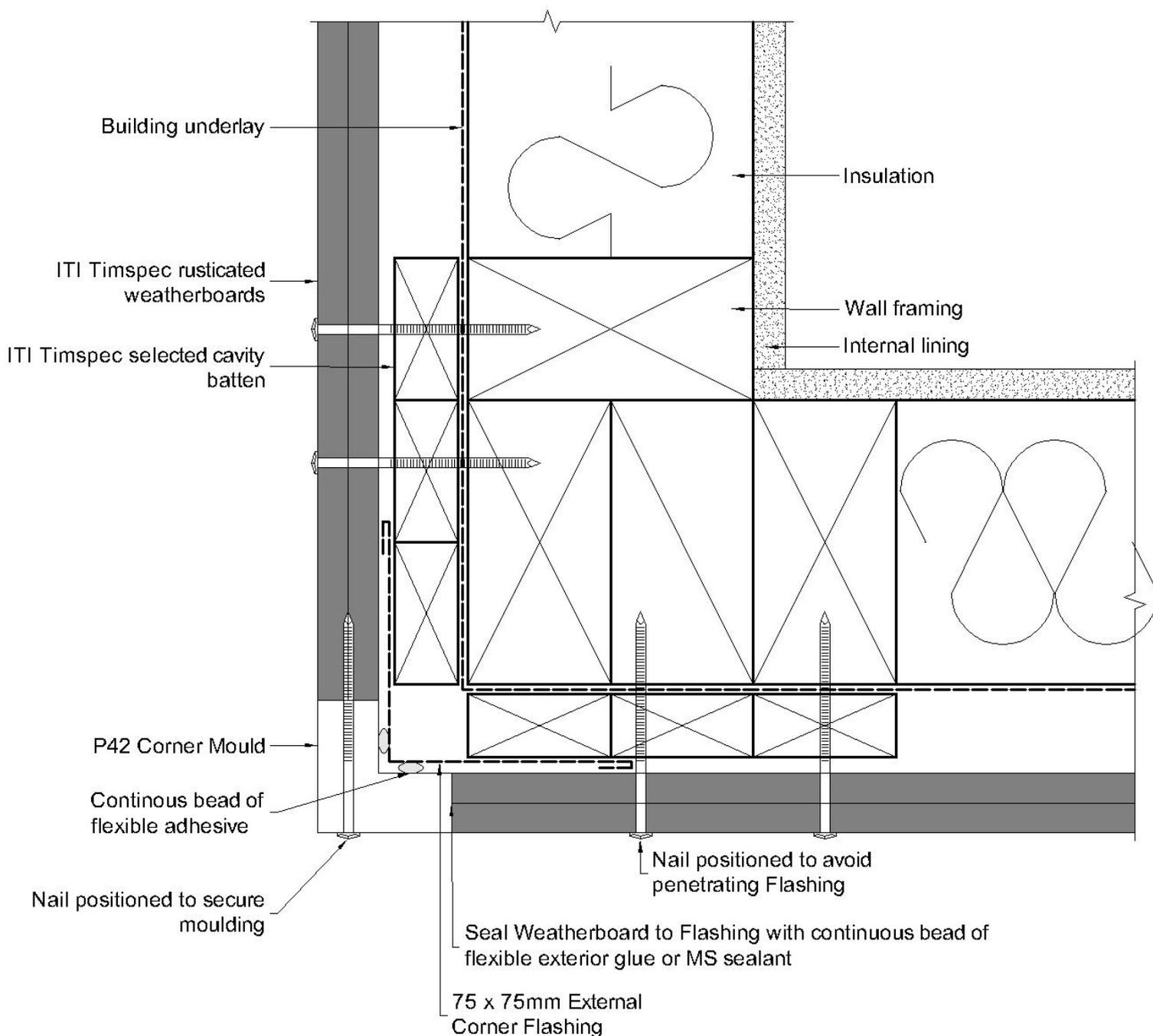


FIGURE 13. 13 RC 406 EXTERNAL CORNER – P40 CORNER MOULDING

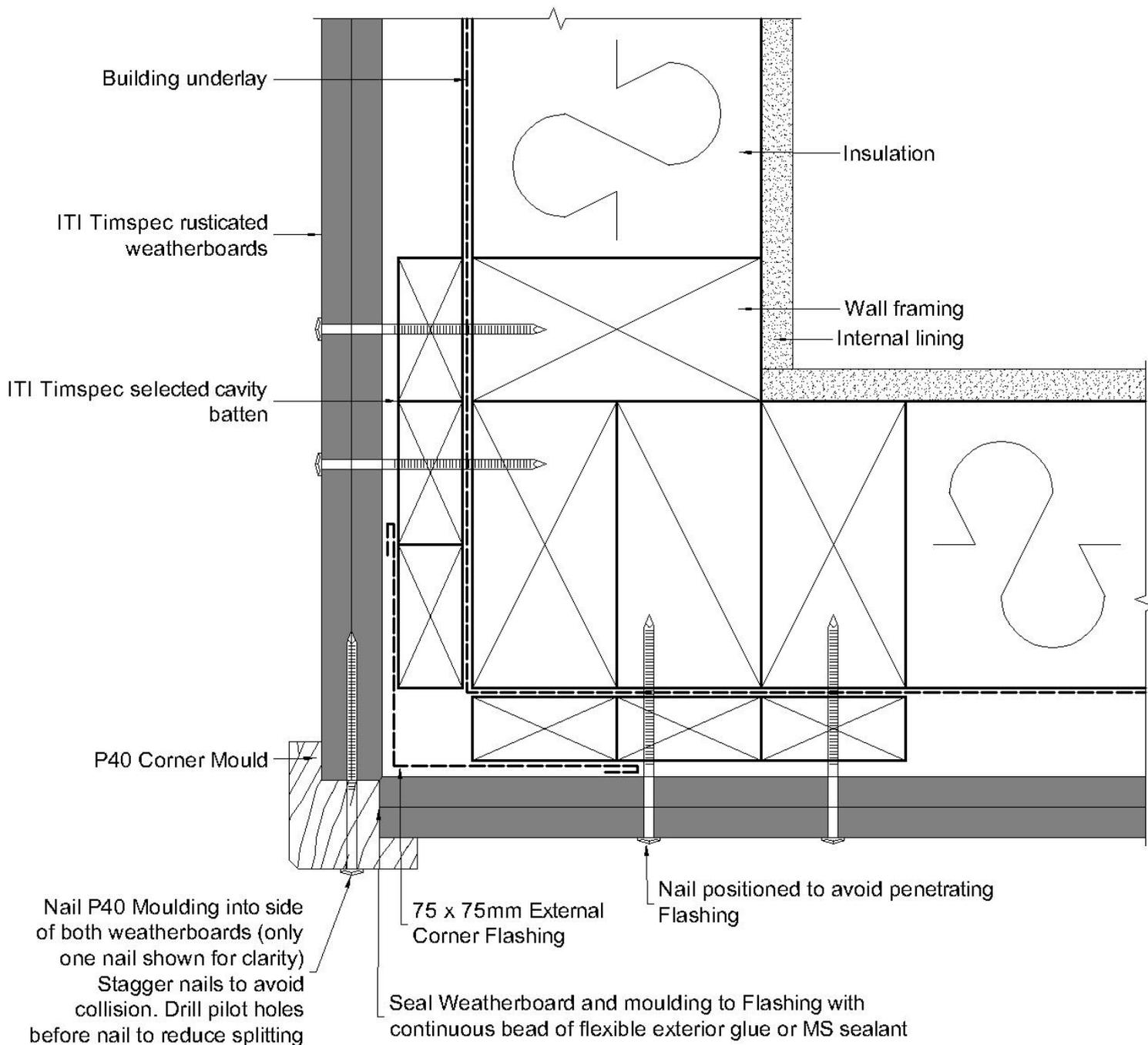


FIGURE 13. 14 RC 501 BASE, CONCRETE SLAB ON GROUND

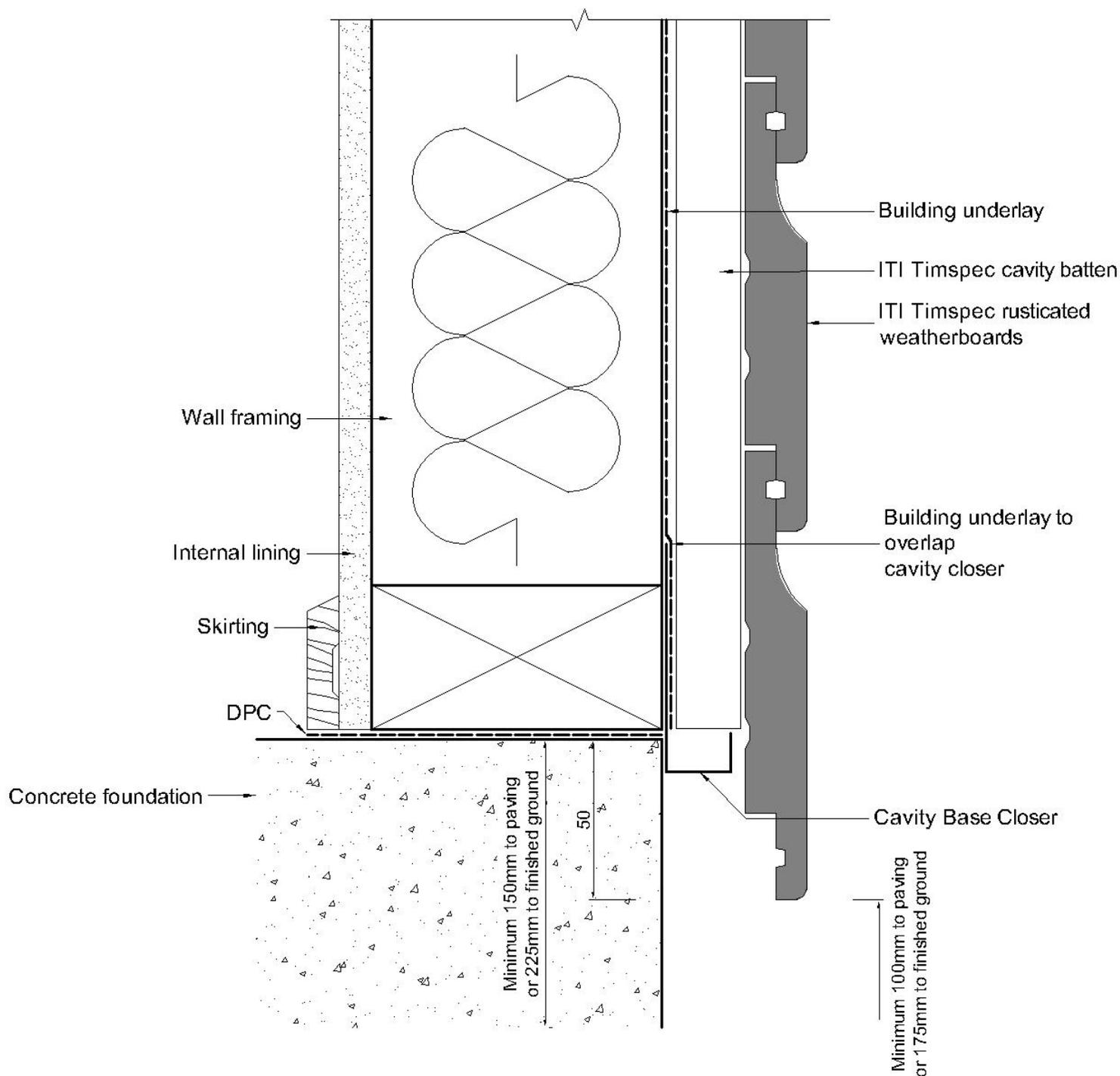


FIGURE 13. 15 RC 502 BASE, TIMBER FLOOR

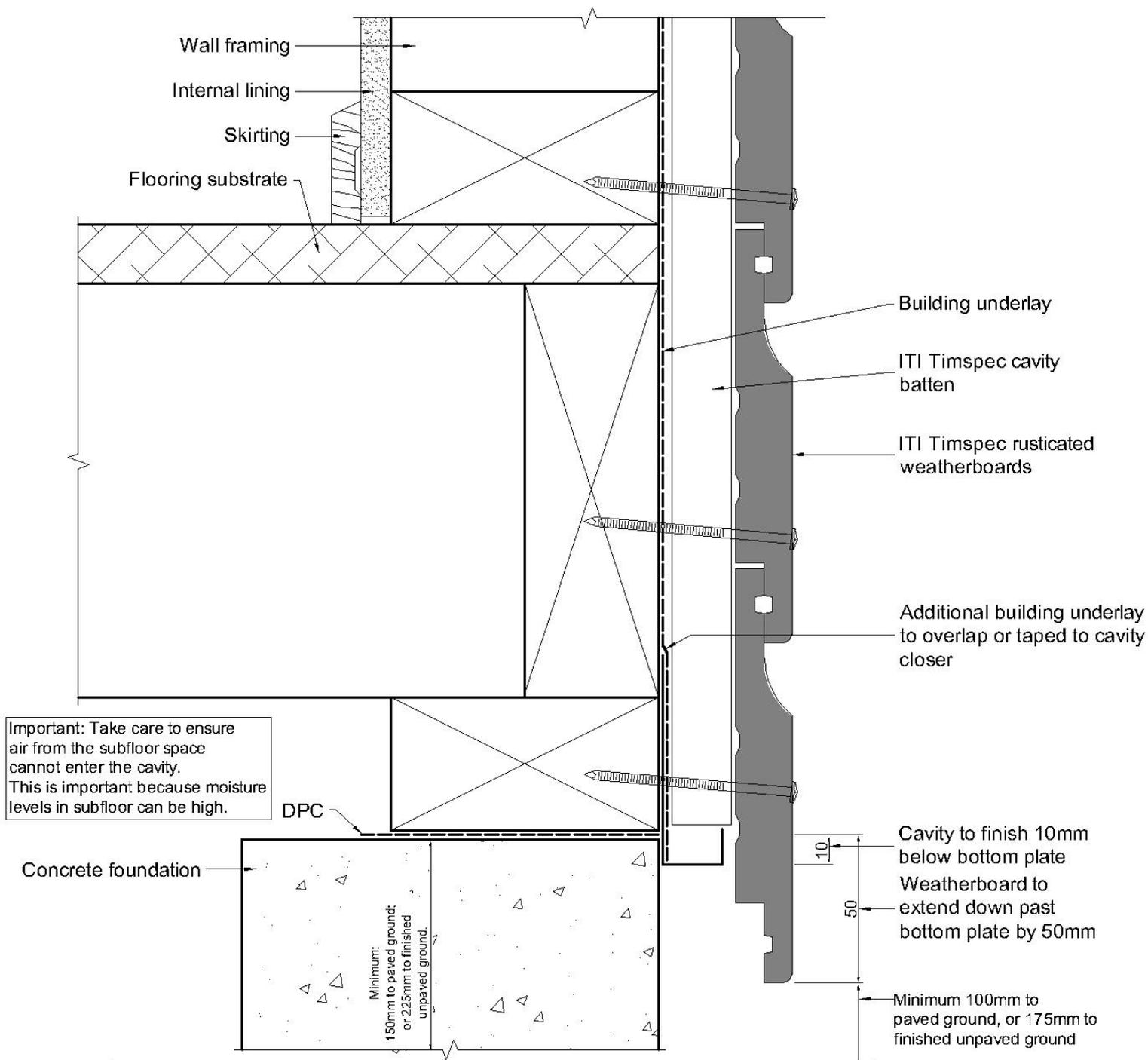


FIGURE 13. 16 RC 503 BASE, CLADDING FINISH ABOVE DECK

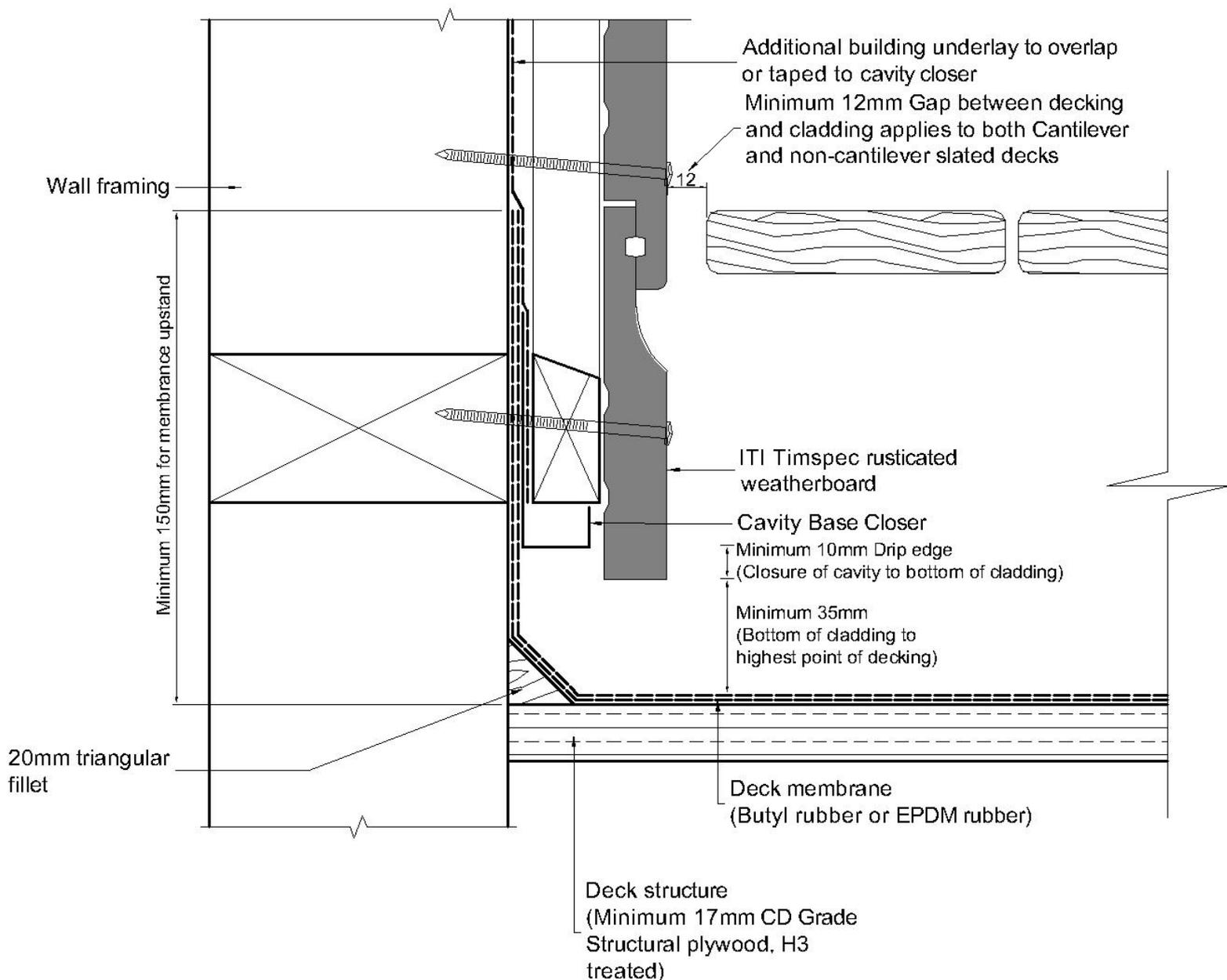


FIGURE 13. 17 RC 601 ROOF/WALL TOP PLATE - FLAT SOFFIT

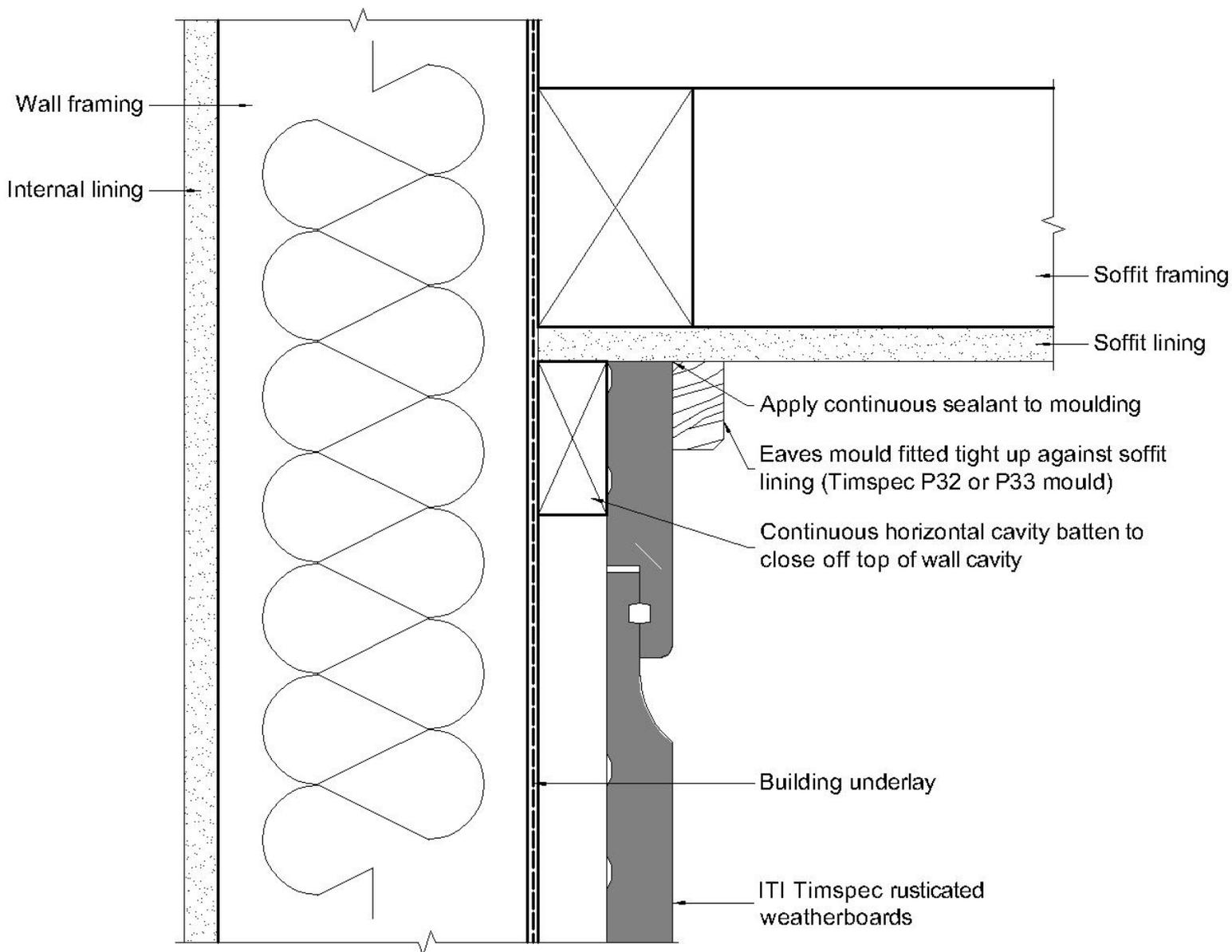


FIGURE 13. 18 RC 602 ROOF/WALL TOP PLATE - NO SOFFIT

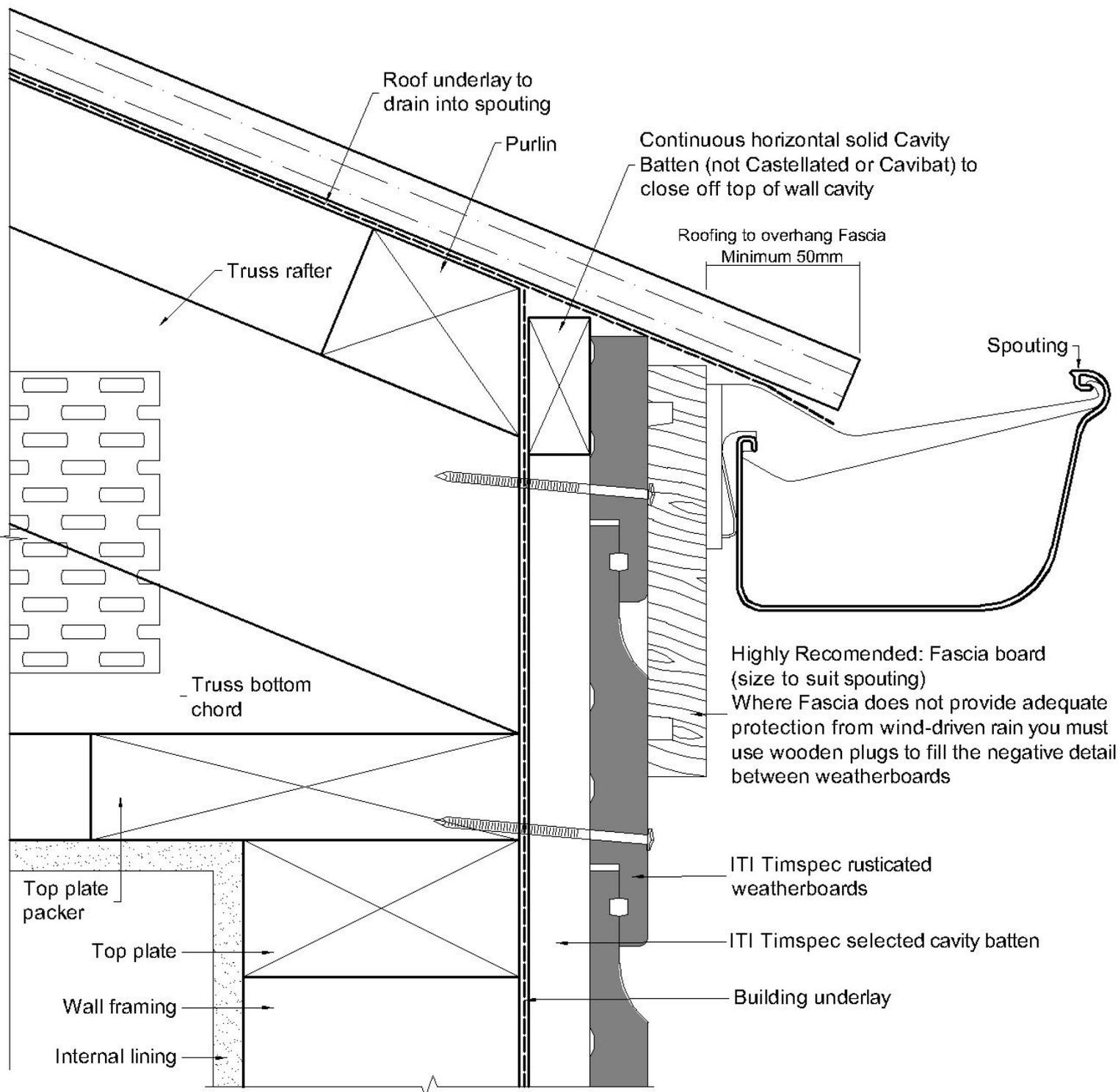


FIGURE 13. 19 RC 701 BALUSTRADE, INTERSECTION WITH WALL

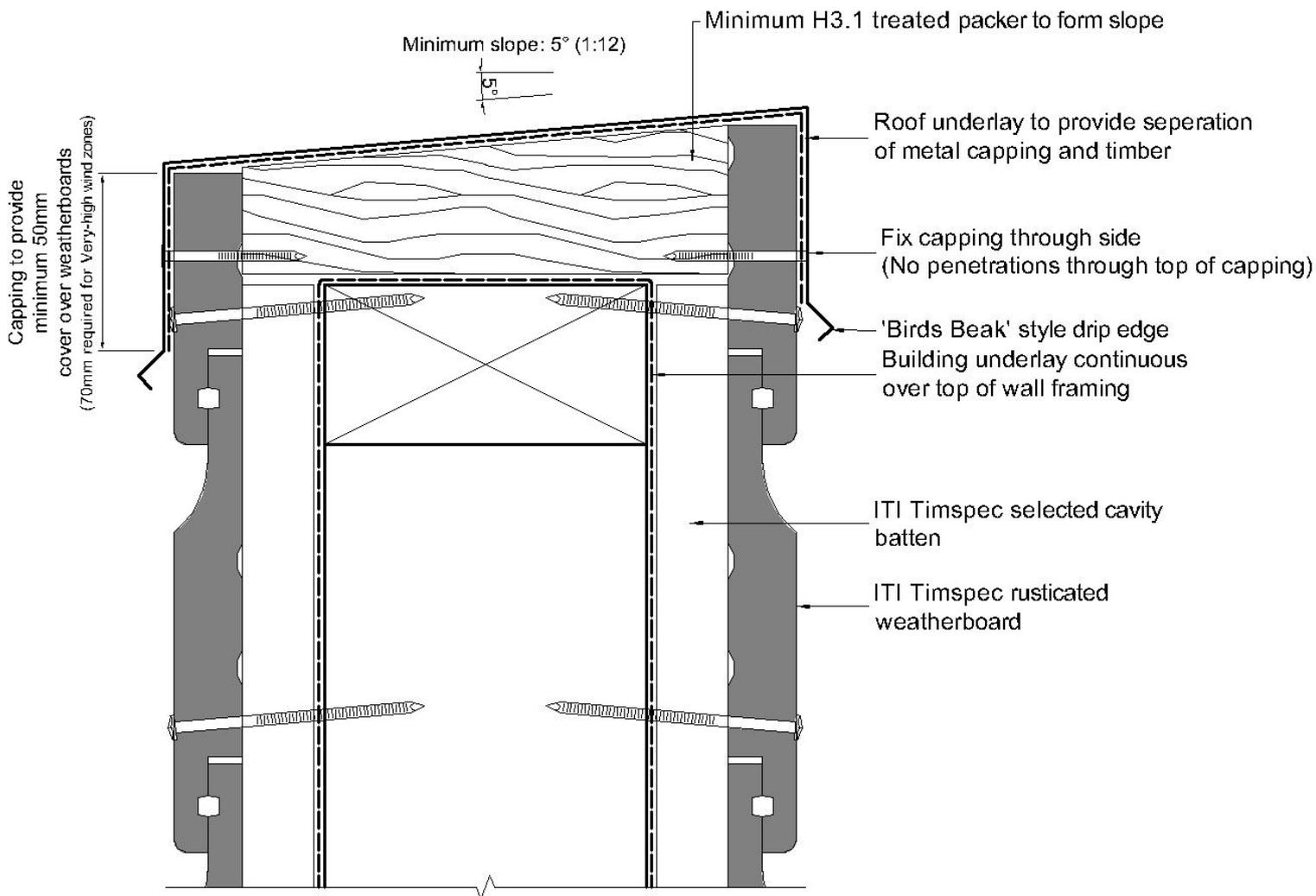


FIGURE 13. 20 RC 702 BALUSTRADE, INTERSECTION WITH WALL

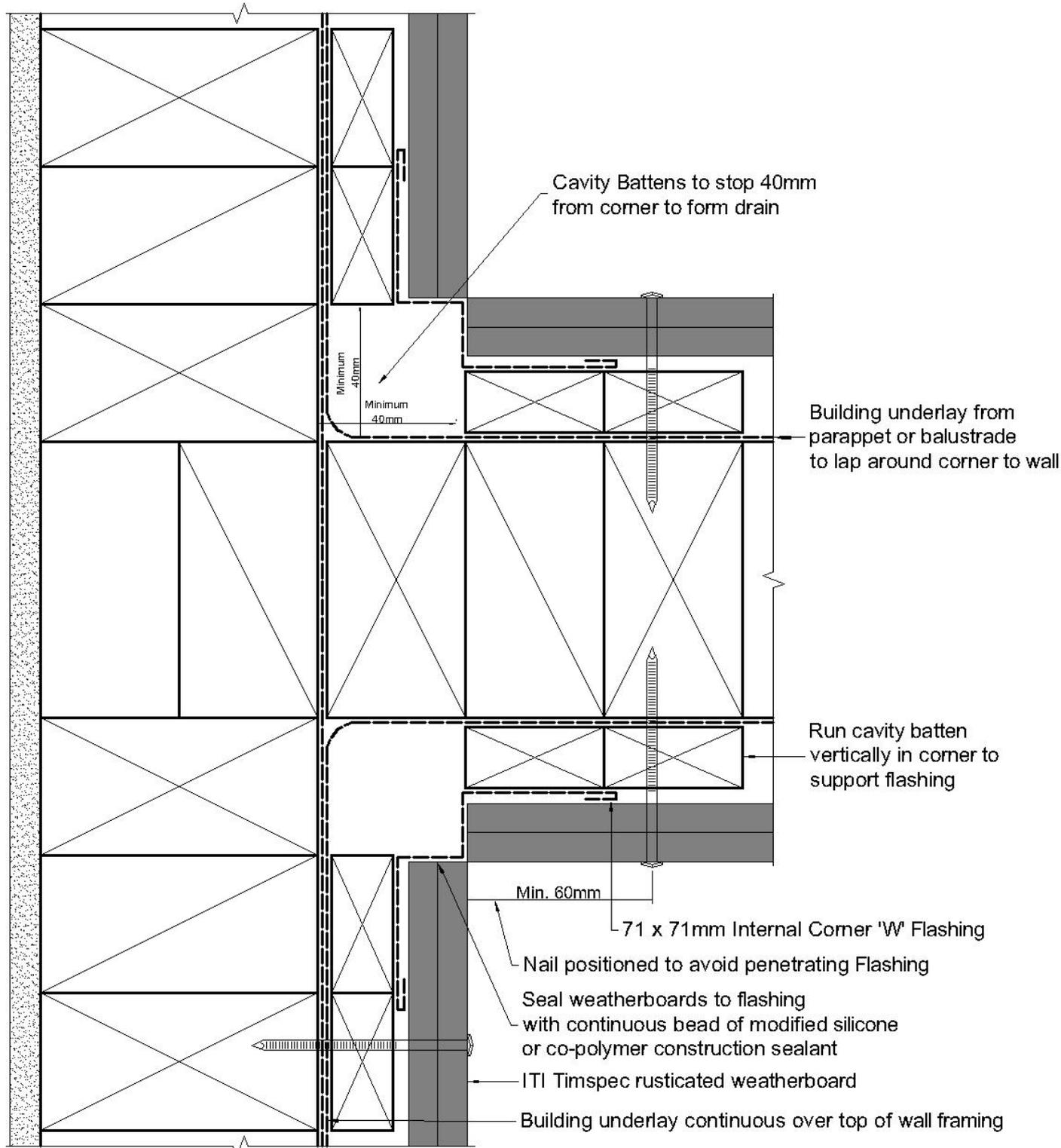


FIGURE 13. 21 RC 801 METER BOX HEAD

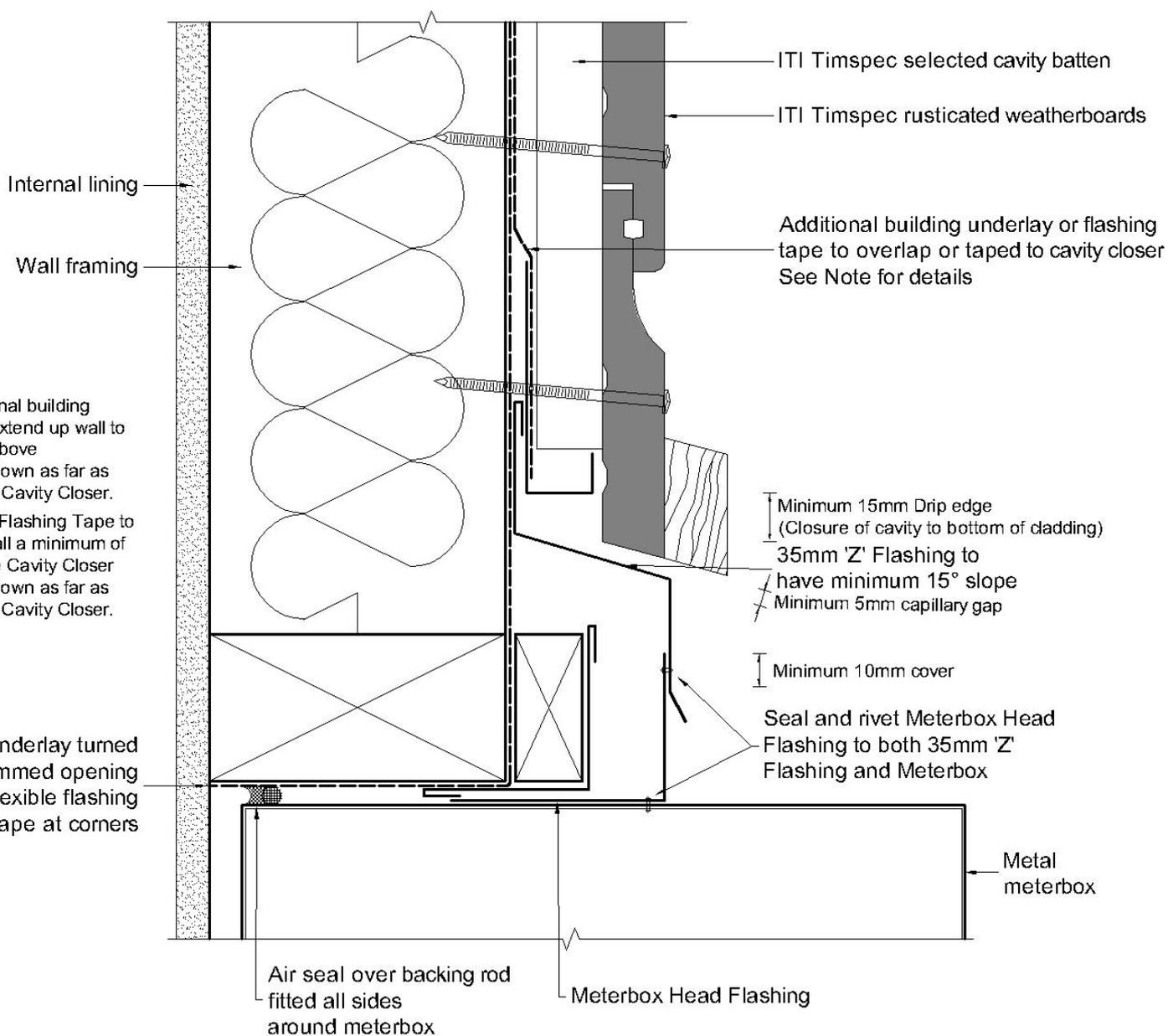


FIGURE 13. 22 RC 802 METER BOX JAMB

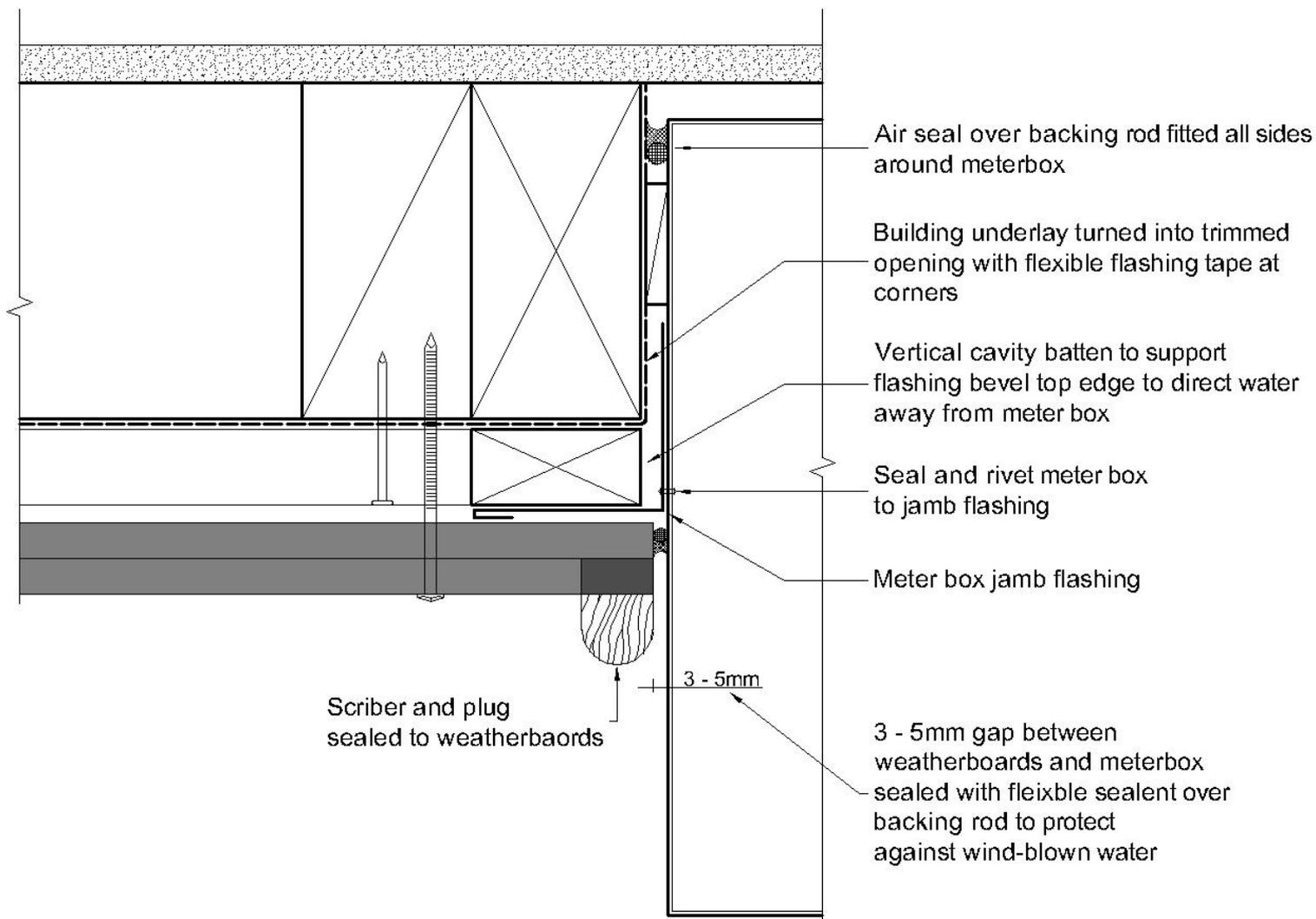


FIGURE 13. 23 RC 803 METER BOX SILL

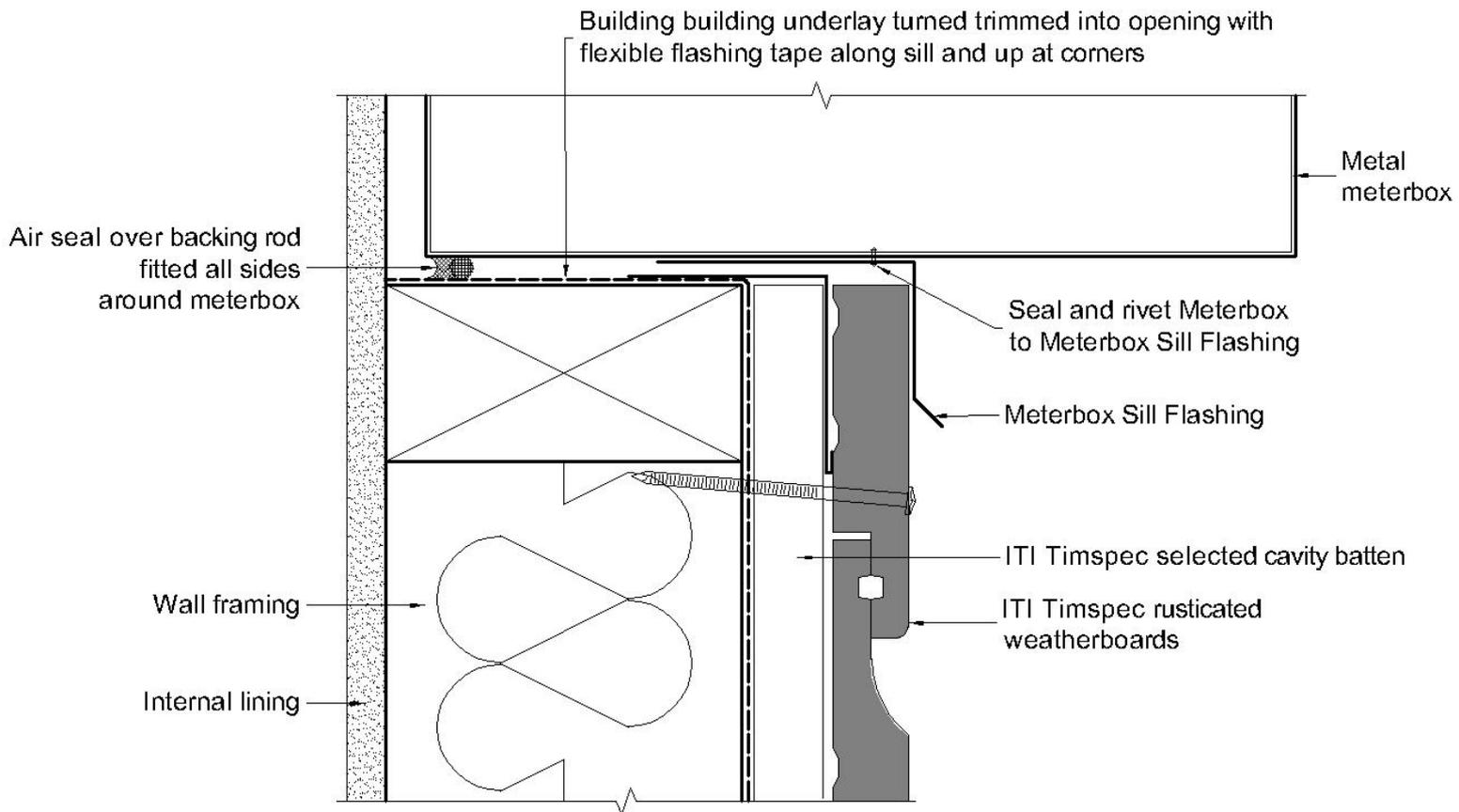
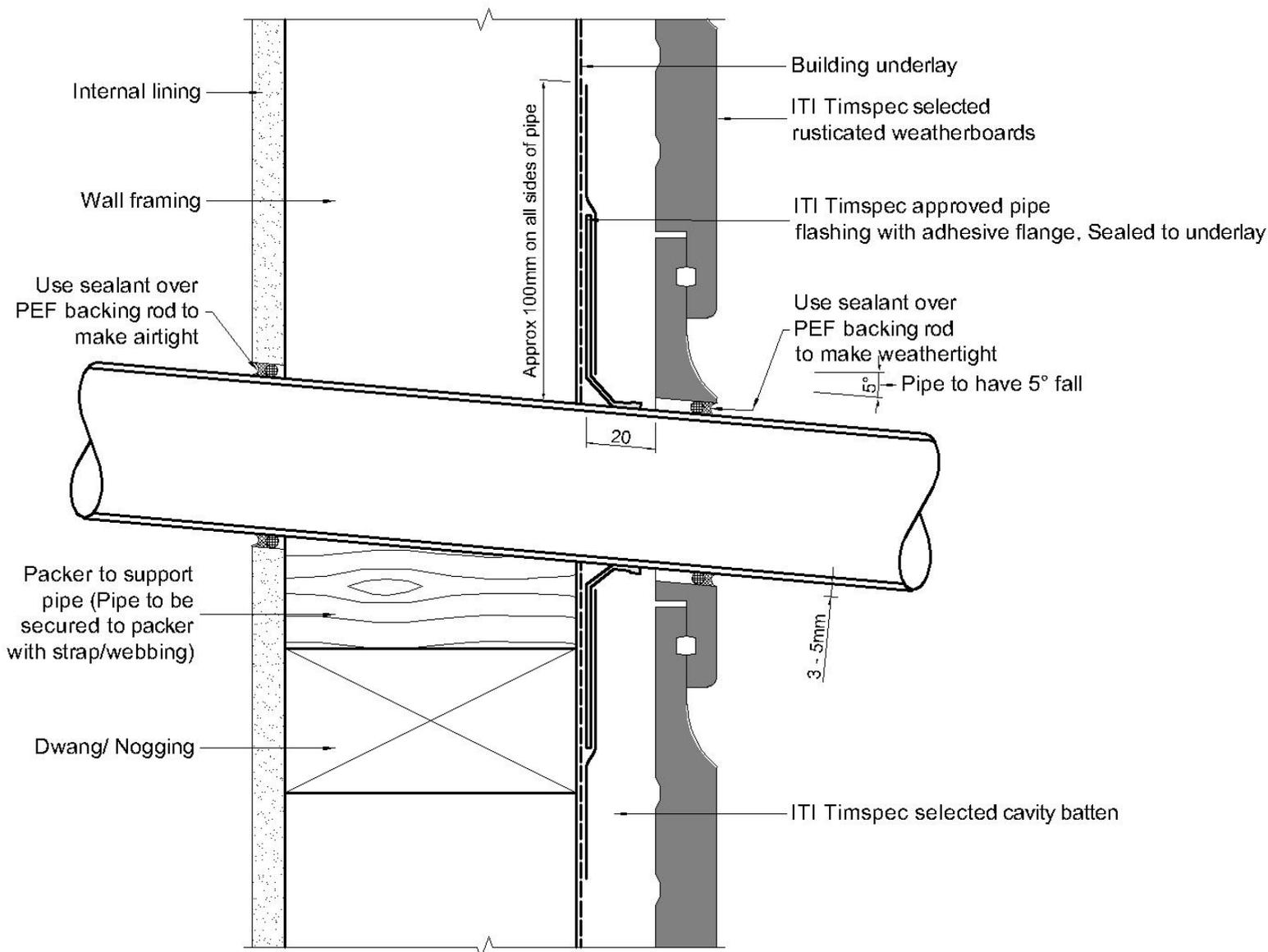


FIGURE 13. 24 RC 851 PIPE PENETRATION DETAIL



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